



IBERDRILL

— Drilling Machines —

General Catalogue

Bench Drilling machines
Column Drilling machines
Drill Batteries
Special Constructions

Your drilling and tapping specialist because of:

TRADITION

The grey of steel and the green of our valleys. Tenacity, hard work and ambition. From the Basque Country, the heart of the Spanish machine -tool industry, with over 50 years devoted to precision engineering and the manufacturing of drills, IBERDRILL has a level of "know-how" which is widely recognised within the sector.

INTERNATIONALISATION

Open to the world. The competitiveness of our products and our international recognition explain why three in every four of our machines are for export. Their destinies are industrially developed countries such as Germany, France, Switzerland, Italy, Belgium, Usa, Canada, Denmark, etc., with machines installed in the five continents and in the world's leading industries.

LEADERSHIP

The fact that we are the preference and reference in many national and international industries and tenders is the outcome of having fully satisfied the expectations and demands of the users of our machines.

RESEARCH AND DEVELOPMENT

Reflected in the constant capacity for innovation and adaptaion in our product range to the uses and needs of the market.

TECHNOLOGY

Evolution with time and a total command of the latest technology. That's within the ERLO group, we have our own division for the manufacturing of the latest generation of high-performance vertical machining centres.

DESIGN

Thinking of the person at all times, in terms of the efficiency, safety and comfort of the operator. We see design as a strategic competitive tool and apply creative engineering and the most modern computer design techniques in the service of rationalisation, ergonomics and ease of use.

QUALITY

As objective and means. The axis of all our activity, the basis for our prestige and leadership in the market.

PROGRAMME

Round and brilliant as the columns. Solid and robust as their structure. Ample, sufficient and adjusted to every need ... and budget. No confusion, no wasting of your valuable time. We, the specialists, have already done a great deal of your thinking for you.



EK SERIES

Round column drilling machines, belt transmission
Maximum drilling capacity in ST-60: Ø18/25 mm
Optional equipment for **EK Series**

8-9



T SERIES

Round column drilling machines, geared head
Maximum drilling capacity in ST-60: Ø 25 mm
Optional equipment for **T Series**

10-11



Z SERIES

Round column drilling machines, belt transmission
Maximum drilling capacity in ST-60: Ø32/34/40 mm
Optional equipment for **Z Series**

12-15



X SERIES

Round column drilling machines, geared head
Maximum drilling capacity in ST-60: Ø32/34/40 mm
Optional equipment for **X Series**

16-19



A SERIES

Round column drilling machines, geared head
Maximum drilling capacity in ST-60: Ø40/50 mm
Optional equipment for **A Series**

20-21



B SERIES

Round column drilling machines, geared head
Maximum drilling capacity in ST-60: Ø40/50/60/70 mm
Optional equipment for **B Series**

22-23



P SERIES

Box column drilling machines, geared head
Maximum drilling capacity in ST-60: Ø50/70 mm
Optional equipment for **P Series**

24-25



F SERIES

Box column drilling-milling machines, geared head

26-27

Maximum drilling capacity in ST-60: Ø35 mm

Maximum milling capacity in ST-60: 17 cm³/min

*Optional equipment for **F Series***



C SERIES

Round column drilling machines, combined transmission belt/gear

28-29

Maximum drilling capacity in ST-60: Ø40/50 mm

*Optional equipment for **C Series***



General extra equipment Accessories

30-35



FACTORY SERIES

Round column drilling machines: Geared head - Belt transmission

36-45

Maximum drilling capacity in ST-60: Ø 32/35/40/50 mm

*Optional equipment for **Factory Series***



GANG DRILLING MACHINES

EK/T/Z/X/A/B/P Series

46-49



SPECIAL CONSTRUCTIONS

50-51

DIMENSIONS

Round column drills, prismatic column drills

52-59

To save time and understand our programme quickly. While the number expresses the direct drilling capacity in steel, the letters stand for:

EK Belt transmission

- **S:** "small", or bench version
- **M:** "medium", or bench drill with intermediate worktable
- **L:** "large", or pillar version

T Geared transmission

- **S:** "small", or bench version
- **M:** "medium", or bench drill with intermediate worktable
- **L:** "large", or pillar version

Z Belt transmission

- **S:** manual feed
- **A:** automatic feed by mechanical clutch
- **B:** automatic feed by electromagnetic clutch
- **V:** mechanical speed variator

X Geared transmission

- **S:** manual feed
- **A:** automatic feed by mechanical clutch
- **B:** automatic feed by electromagnetic clutch

A Geared transmission with automatic feed by mechanical clutch

B Geared transmission with automatic feed by electromagnetic clutch

C Mixed transmission belt/geared

- **B:** automatic feed by electromagnetic clutch
- **V:** mechanical speed variator
- **VE:** electronic speed variator

P Geared transmission (prismatic column drills)

- **B:** automatic feed by electromagnetic clutch

F Geared transmission (prismatic column drilling/milling machines)

- **B:** automatic feed by electromagnetic clutch

A close-up, high-contrast photograph of a metal drill bit. The bit is oriented vertically, with its sharp tip pointing downwards. The lighting highlights the metallic texture and the spiral flutes of the bit. In the center of the image, the brand name 'IBERDRILL' is overlaid in a bold, black, sans-serif font. The letter 'R' is highlighted in a vibrant blue color. Below the main brand name, the words 'Drilling Machines' are written in a smaller, grey, italicized font, flanked by two horizontal lines.

IBERDRILL

Drilling Machines

www.erlogroup.es

EK SERIES

your choice for:

Multi-purpose use

Unequaled robustness

Complete equipment

Speed range

Easy to run

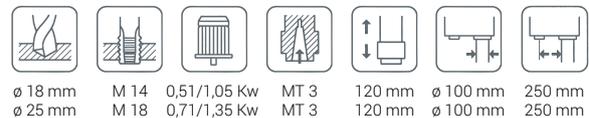
Low maintenance

Attractive design

Value for money



EKS-25
With co-ordinate table



∅ 18 mm ∅ 25 mm	M 14 M 18	0,51/1,05 Kw 0,71/1,35 Kw	MT 3 MT 3	120 mm 120 mm	∅ 100 mm ∅ 100 mm	250 mm 250 mm
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EKL-25
Standard column
drilling machine



EKS-18
With hidrobloc



EKS-18
With lead screw system

|| STANDARD EQUIPMENT

- Depth scale and adjustable depth stop
- Worklight
- Automatic tool ejector
- Security microswitch on cover
- Thermo-magnetic motor breaker switch
- Emergency STOP push button
- Right-left turn
- Low voltage electric equipment
- Safety drill guard with microswitch
- CE mark

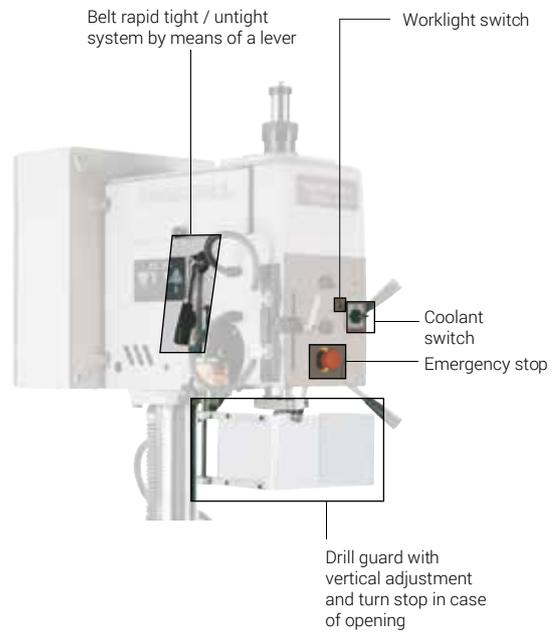
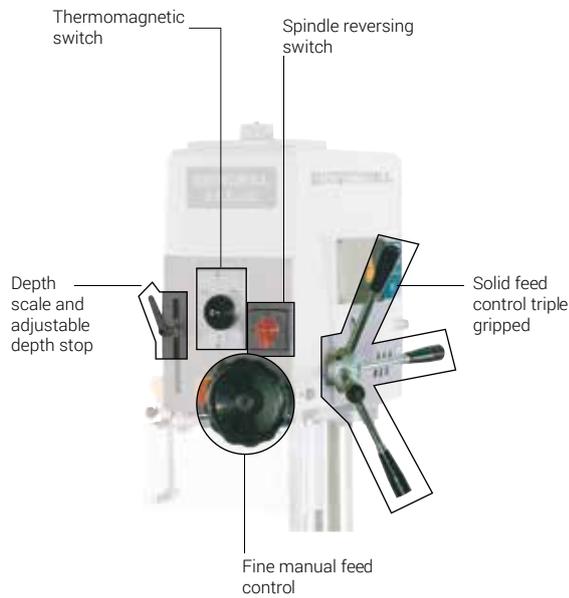
|| OPTIONAL EQUIPMENT

- PKA** Floor cabinet with 2 shelves (only for EKS and EKM models)
- PKB** Floor cabinet with door and drawer (only for EKS and EKM models)
- RS** Automatic feed reversing system for tapping
- VE** Variable speed by electronic variator
- VE + TAK** Continuous speed by electronic variator with automatic turn reversing system for tapping and digital rpm counter
- LBC** Depth scale digital read-out system
- RPF** Pitch controlled tapping with braking system by speed inverter
- HGP** Master guide spindle and nut set

- HGP-S** Special master guide spindle and nut set
- ERB** Coolant system in base
- V** Hand wheel for fine feed work
- MB** Security bimanual command
- HB** Hidrobloc automatic feed system
- MG** Rotating table (only for EKM y EKL models)
- MFM** Reversible fix table with vice (only for EKL model)
- MCC-100** Co-ordinate table over support (only for EKL model)

EK SERIES

Bench and Column drilling machines



|| CHARACTERISTICS

EKS-18 EKM-18 EKL-18 EKS-25 EKM-25 EKL-25

Maximum drilling capacity in steel St. 50/60	[ø mm]	18			25		
Maximum tapping capacity in steel St. 50/60	[mm]	M14			M18		
Morse Taper MT	[Nr.]	3					
Maximum spindle stroke (drilling depth)	[mm]	120					
Main motor power	[HP (Kw)]	0,68 - 1,4 (0,51 - 1,05)			0,95 - 1,8 (0,71 - 1,35)		
Transmission		Belt					
Number of speeds		10					
Speed range with motor at 750/1500 rpm 50 Hz 3Ph. Upon request: Motor at 900/1800 rpm 60 Hz 3Ph.	[rpm]	245 - 4100 295 - 4800					
Feed	[mm]	Manual					
Worktable dimensions (LxW)	[mm]	270 x 270	270 x 300		270 x 270	270 x 300	
Column diameter	[mm]	100					
Distance from spindle centre to column face	[mm]	250					
Net weight	[Kg]	190	230	250	190	230	260
Gross weight with packing	[Kg]	200	250	315	200	250	325
Packing dimensions (length x width x height)	[m]	1,36x0,57x0,7	1,84x0,57x0,7	2,10x0,57x0,8	1,36x0,57x0,7	1,84x0,57x0,7	2,10x0,57x0,8

T SERIES

your choice for:



TM-25

State of the art technology

Geared machine head

Complete equipment

Speed range

Easy to run



ø 25 mm M 18 0,82/1,2 Kw MT 3 120 mm ø 100 mm 250 mm



With rotating table (MG).

With reversible tiltable with vice (MFM).

Co-ordinate table (MCC).

With floor cabinet with 2 shelves (PKA).

With floor cabinet with door and drawer (PKB).

|| STANDARD EQUIPMENT

- Depth scale and adjustable depth stop
- Worklight
- Automatic tool ejector
- Thermo-magnetic motor breaker switch
- Emergency STOP push button
- Right-left turn
- Low voltage electric equipment
- Safety drill guard with microswitch
- CE mark

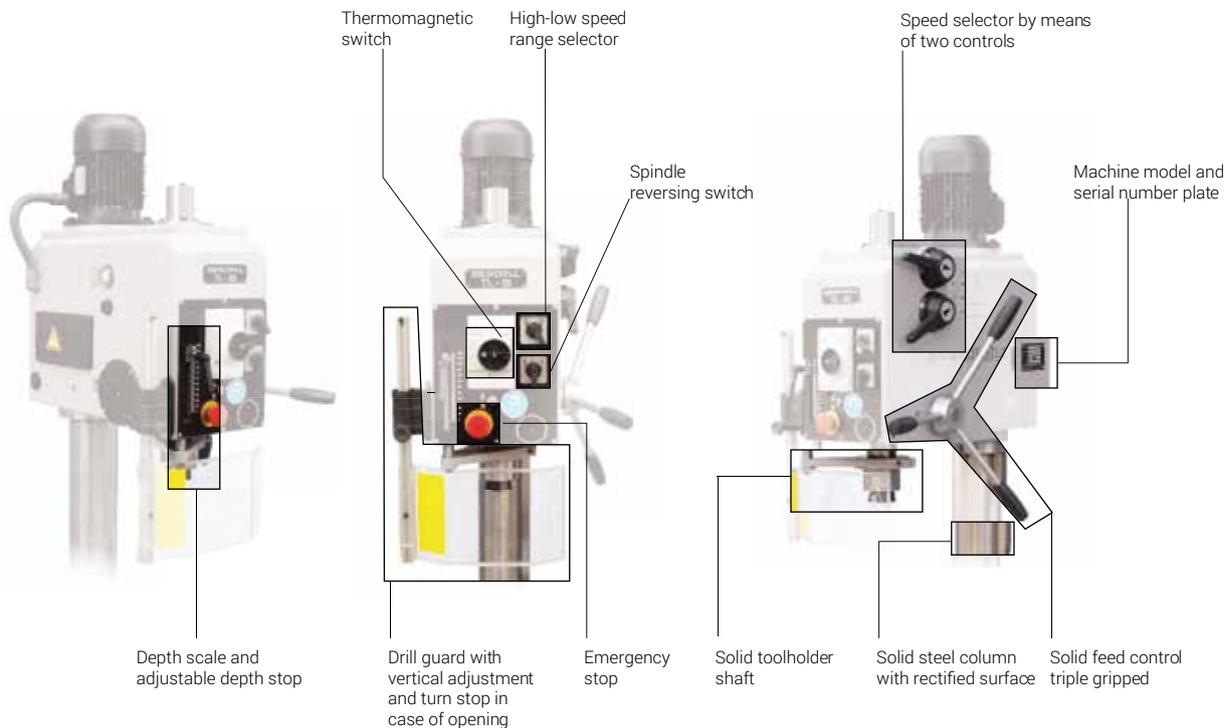
|| OPTIONAL EQUIPMENT

- PKA** Floor cabinet with 2 shelves (only for TS and TM models)
- PKB** Floor cabinet with door and drawer (only for TS and TM models)
- RS** Automatic feed reversing system for tapping
- VE** Variable speed by electronic variator
- VE + TAK** Continuous speed by electronic variator with automatic turn reversing system for tapping and digital rpm counter
- LBC** Depth scale digital read-out system
- RPF** Pitch controlled tapping with braking system by speed inverter
- HGP** Master guide spindle and nut set

- HGP-S** Special master guide spindle and nut set
- ERB** Coolant system in base
- V** Hand wheel for fine feed work
- MB** Security bimanual command
- HB** Hidroblock automatic feed system
- MG** Rotating table (only for TM and TL models)
- MFM** Reversible fix table with vice (only for TL model)
- MCC-100** Co-ordinate table over support (only for TL model)

T SERIES

Bench and column drilling machines



|| CHARACTERISTICS

TS-25 TM-25 TL-25 TSA-25 TMA-25 TLA-25

Maximum drilling capacity in steel St. 50/60	[ø mm]	25					
Maximum drilling capacity in cast iron 200 Brinell	[ø mm]	30					
Maximum tapping capacity in steel St. 50/60	[mm]	M 18					
Maximum tapping capacity in cast iron 200 Brinell	[mm]	M 22					
Morse Taper MT	[Nr.]	3					
Maximum spindle stroke (drilling depth)	[mm]	120					
Main motor power	[HP (Kw)]	1,1/1,6 (0,82/1,2)					
Transmission		Gear box					
Number of speeds		8					
Speed range with motor at 1500/3000 rpm 50 Hz 3Ph. Upon request: Motor at 1800/3600 rpm 60 Hz 3Ph.	[mm]	65-3060 78-3672					
Feed		Manual			Automatic		
Worktable dimensions (LxW).	[mm]	270x270	300x270		270x270	300x270	
Column diameter	[mm]	100					
Distance from spindle centre to column face	[mm]	250					
Net weight	[Kg]	200	240	250	200	240	250
Gross weight with packing	[Kg]	210	260	310	210	260	310
Packing dimensions (length x width x height)	[m]	1,45x0,6x0,8	2,14x0,6x0,8	2,14x0,6x0,8	1,45x0,6x0,8	2,14x0,6x0,8	2,14x0,6x0,8

Z SERIES

your decision for:



The silence of their belts

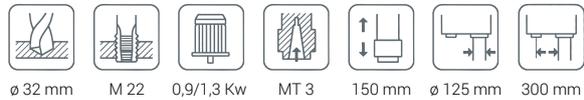
Speed variator

Suitable size and capacity

Easy to run

Low maintenance

Attractive price



ø 32 mm M 22 0,9/1,3 Kw MT 3 150 mm ø 125 mm 300 mm



With rotating table plate and tilting support (MGI).



With reversible tiltable with vice (MGM).



With co-ordinate cross table (MCC).

|| STANDARD EQUIPMENT

- Depth scale and adjustable depth stop
- Automatic tool ejector
- Thermomagnetic switch
- Emergency STOP push button
- Spindle reversing switch
- Slow / fast speed selector
- Machined base with coolant tank
- Worklight
- Safety drill guard with microswitch
- CE mark

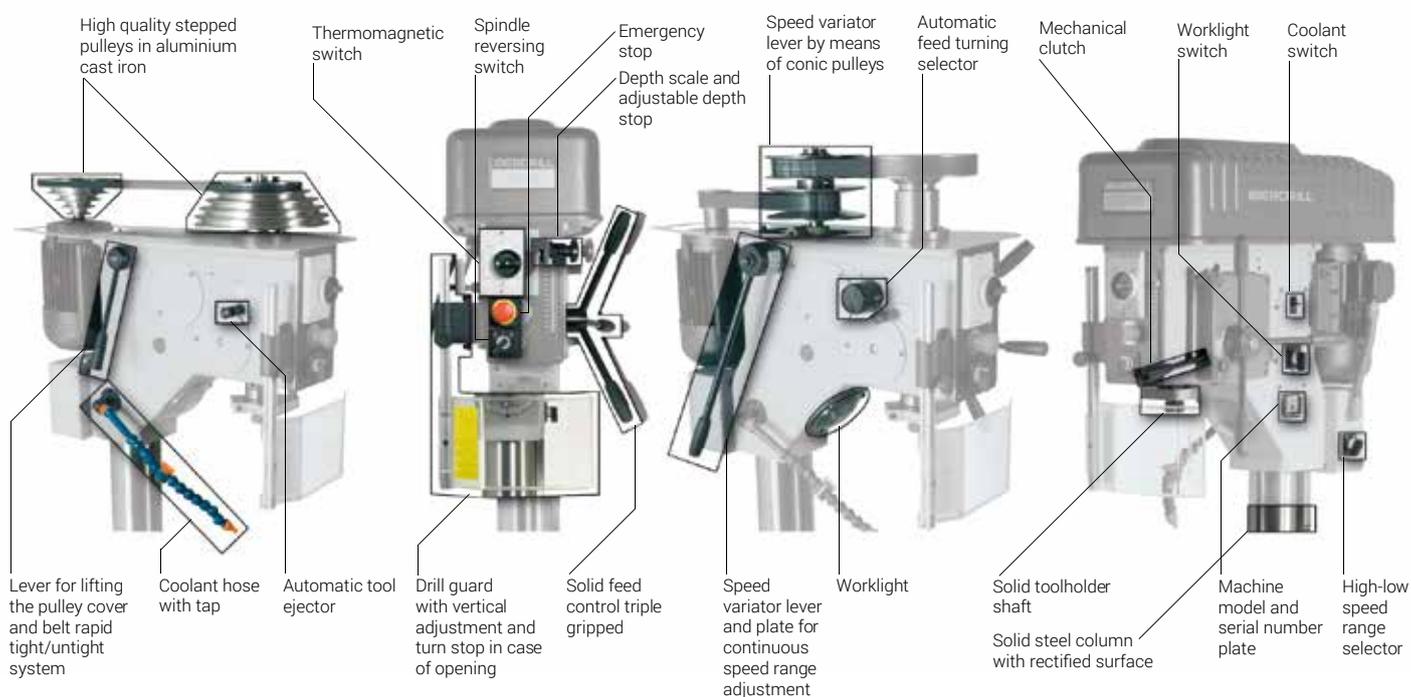
|| OPTIONAL EQUIPMENT

- MGI** Rotating table and tilting support
- MGM** Reversible tiltable with vice
- MCC-125** Co-ordinate table over support
- RS** Automatic feed reversing system for tapping
- HB** Hidrobloc automatic feed system
- TAK** Digital rpm counter (only for V models)
- VE** Variable speed by electronic variator

- RS+VE** Automatic feed reversing system for tapping and Variable speed by electronic variator
- SC** Column riser (200mm)
- LBC** Depth scale digital read-out system

Z SERIES

Round Column - Belt transmission



|| CHARACTERISTICS

SZ-32

AZ-32V

Maximum drilling capacity in steel St. 50/60	[∅ mm]	32	
Maximum drilling capacity in cast iron 200 Brinell	[∅ mm]	35	
Maximum tapping capacity in steel St. 50/60	[mm]	M 22	
Maximum tapping capacity in cast iron 200 Brinell	[mm]	M 30	
Morse Taper MT	[Nr.]	3	
Maximum spindle stroke (drilling depth)	[mm]	150	
Main motor power	[HP (Kw)]	1,20 / 1,80 (0,9 / 1,3)	
Coolant pump motor power	[HP (Kw)]	0,10 (0,07)	
Transmission		Belt drive	Belt drive
Number of speeds		10	Continuous
Speed range with motor at 750/1500 rpm 50 Hz Tri. Upon request: Motor at 900/1800 rpm 60 Hz Tri.	[rpm]	145-220-290-345 440-540-690-860- 1080-1720	80-1170
Feed		Manual	Automatic
Nr. of automatic feeds		-	2
Automatic feed range	[mm/rev]	-	0,1-0,2
Worktable dimensions (LxW).	[mm]	400x420	
Column diameter	[mm]	125	
Distance from spindle centre to column face	[mm]	300	
Net weight	[Kg]	260	290
Gross weight with packing	[Kg]	310	340
Packing dimensions (length x width x height)	[m]	2,3x0,6x1,1	

Z SERIES

your decision for:



Innovative design

Smooth & Silent

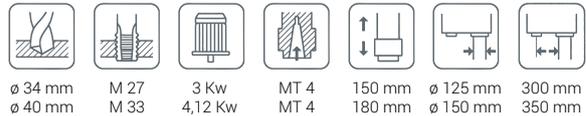
Electronic speed variator

Digital rpm counter

Automatic feed reversing for tapping

Easy to run

Low maintenance



With rotating table plate and tilting support (MGI).



With reversible tiltable with vice (MGM).



With co-ordinate cross table (MCC).

|| STANDARD EQUIPMENT

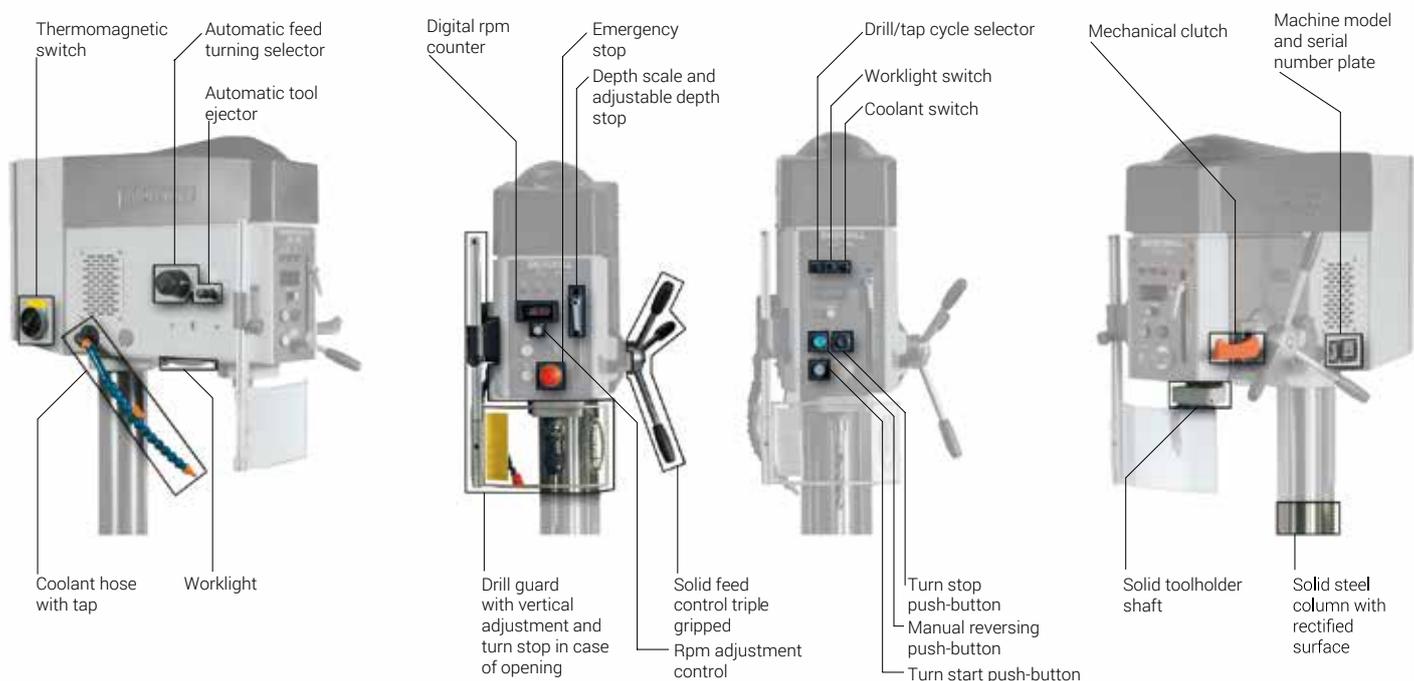
- Electronic speed inverter
- Speed setting potentiometer
- Digital rpm counter
- RS Automatic feed reversing system for tapping
- Depth scale and adjustable depth stop
- Automatic tool ejector
- Emergency STOP push button
- Rightwards turn push-button
- Leftwards turn push-button
- Electric equipment integrated on machine's head
- Machined base with coolant tank
- Worklight
- Safety drill guard with microswitch
- Fixed table only for 34 model
- Rotating and tilting table only for 40 model
- CE Mark

|| OPTIONAL EQUIPMENT

- MGI** Rotating table and tilting support (only for 34 models)
- MGM** Reversible tiltable with vice (only for 34 models)
- MCC-125** Co-ordinate table over support X=380 Y=200mm (only for 34 models)
- MCC-150** Co-ordinate table over support X=500 Y=300mm (only for 40 models)
- ACNL** Pneumatic counterbalance with rapid approach and retract (only for BZ models)
- CI** Integral drilling cycle with encoder (only for BZ models)
- HB** Hidroblock automatic feed system
- UC** Union, dragging cone and assembly for multi-spindle head
- GM** Multi-spindle head guide rod
- SC** Column riser (200 mm)
- CN** Pneumatic counterbalance
- LBC** Depth scale digital read-out system
- CM** Auxiliary commanding box (Start-stop & Emergency stop)
- MB** Security bimanual command (only for BZ model)

Z SERIES

Round Column - Belt transmission



|| CHARACTERISTICS

SZ-34

AZ-34

BZ-34

SZ-40

AZ-40

BZ-40

Maximum drilling capacity in steel St. 50/60	[ø mm]	34			40		
Maximum drilling capacity in cast iron 200 Brinell	[ø mm]	40			45		
Maximum tapping capacity in steel St. 50/60	[mm]	M 27			M 33		
Maximum tapping capacity in cast iron 200 Brinell	[mm]	M 33			M 39		
Morse Taper MT	[Nr.]	4					
Maximum spindle stroke (drilling depth)	[mm]	150			180		
Main motor power	[HP (Kw)]	4 (3)			5,5 (4,12)		
Coolant pump motor power	[HP (Kw)]	0,10 (0,07)					
Transmission		Belt					
Number of speeds		Continuous					
Speed variator type		Electronic					
Speed range with motor at 1500 rpm 50 Hz 3Ph. Upon request: Motor at 1800 rpm 60 Hz 3Ph. (118-2360 rpm)	[rpm]	100-2000					
Feed		Manual	Automatic		Manual	Automatic	
Nr. of automatic feeds		-	3		-	3	
Automatic feed range	[mm/rev]	-	0,1-0,2-0,3		-	0,1-0,2-0,3	
Worktable dimensions (LxW).	[mm]	400x420			480x480		
Column diameter	[mm]	125			150		
Distance from spindle centre to column face	[mm]	300			350		
Net weight	[Kg]	345	360	370	445	460	470
Gross weight with packing	[Kg]	395	410	420	495	510	520
Packing dimensions (length x width x height)	[m]	2,3x0,6x1,1					

X SERIES

your decision for:

Proven success

Optimum mechanical system

Suitable size and capacity

Easy to run

Long life

Optimum value for money



With rotating table plate and tilting support (MGI).



With reversible tiltable with vice (MGM).



With co-ordinate cross table (MCC).

|| STANDARD EQUIPMENT

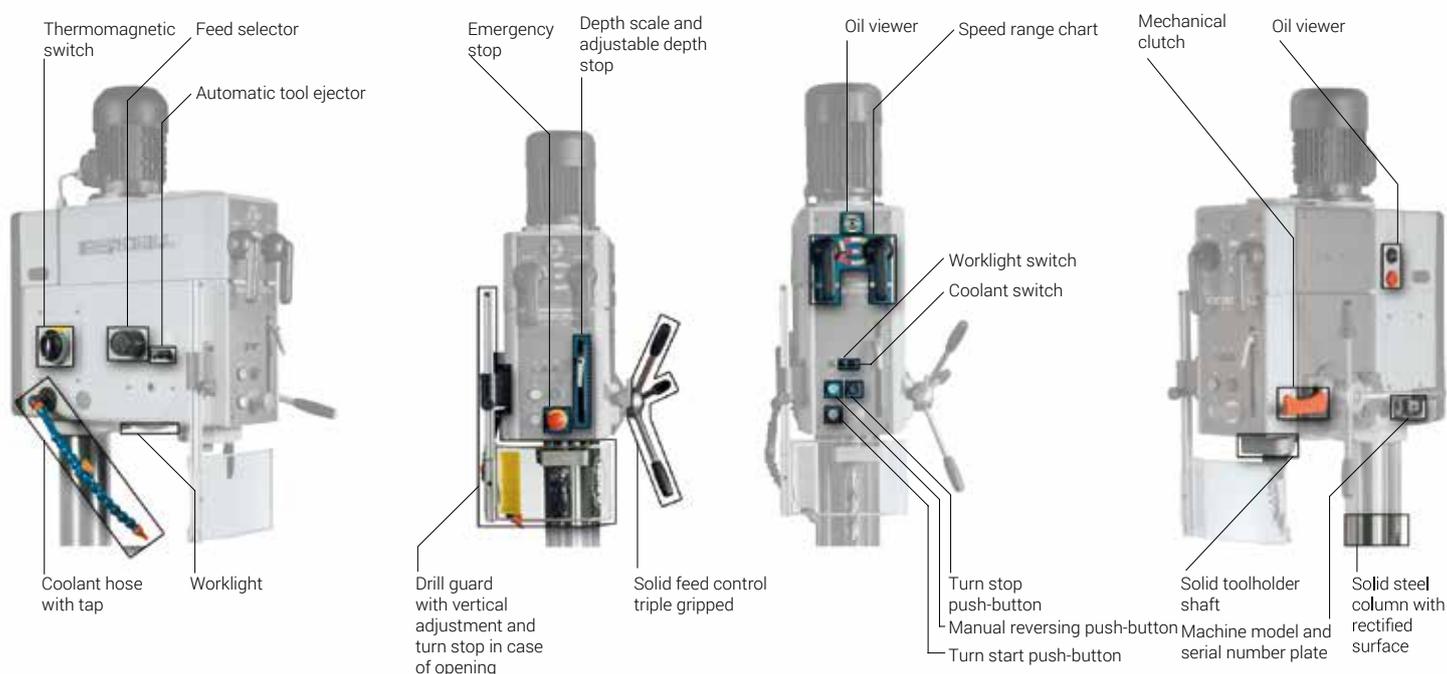
- Hardened and ground high quality steel gears
- Speed plate and selecting levers on head front
- Depth scale and adjustable depth stop
- Thermomagnetic switch
- Emergency STOP push button
- Spindle reversing switch
- Machined base with coolant tank
- Worklight
- Fixed table
- Safety drill guard with microswitch
- CE mark

|| OPTIONAL EQUIPMENT

- VE** Continuous speed by electronic variator
- VE+TAK** Continuous speed by electronic variator digital rpm counter
- MGI** Rotating table and tilting support
- MGM** Reversible tiltable with vice
- MCC-125** Co-ordinate table over support
- RS** Automatic feed reversing system for tapping
- RPF** Pitch controlled tapping with braking system by speed inverter
- RPF+TAK** Pitch controlled tapping with braking system by speed inverter and digital rpm counter
- HGP** Master guide spindle and nut set
- HGP-S** Special master guide spindle and nut set
- HB** Hidroblock automatic feed system
- ACNL** Pneumatic counterbalance with rapid approach and retract (only BX models)
- CI** Integral drilling cycle with encoder (only BX models)
- CI+RPF** Integral drilling cycle with encoder and pitch controlled tapping with braking system by speed inverter
- UC** Union, dragging cone and assembly for multi-spindle head
- GM** Multi-spindle head guide rod
- CN** Pneumatic counterbalance
- SC** Column riser (200 mm)
- CM** Auxiliary commanding box (Start-stop & Emergency stop)
- LBC** Depth scale digital read-out system
- MB** Security bimanual command (only BX models)

X SERIES

Round Column - Gear transmission



|| CHARACTERISTICS

SX-32

AX-32

BX-32

Maximum drilling capacity in steel St. 50/60	[ø mm]	32		
Maximum drilling capacity in cast iron 200 Brinell	[ø mm]	35		
Maximum tapping capacity in steel St. 50/60	[mm]	M 22		
Maximum tapping capacity in cast iron 200 Brinell	[mm]	M 27		
Morse Taper MT	[Nr.]	4		
Maximum spindle stroke (drilling depth)	[mm]	150		
Main motor power	[HP (Kw)]	1,5 (1,1)		
Coolant pump motor power	[HP (Kw)]	0,10 (0,07)		
Transmission		Gear box		
Number of speeds		9		
Speed range with motor at 1500 rpm 50 Hz 3Ph. Upon request: Motor at 1800 rpm 60 Hz 3Ph. (125-1740 rpm)	[rpm]	132-194-277-319-466-666-883-1296-1852		
Feed		Manual	Automatic	Automatic
Nr. of automatic feeds		-	3	
Automatic feed range	[mm/rev]	-	0,1-0,2-0,3	
Worktable dimensions (LxW).	[mm]	400x420		
Column diameter	[mm]	125		
Distance from spindle centre to column face	[mm]	300		
Net weight	[Kg]	385	400	410
Gross weight with packing	[Kg]	435	450	460
Packing dimensions (length x width x height)	[m]	2,3x0,6x1,1		2,34x0,61x1,16

X SERIES

your decision for:



Innovation design

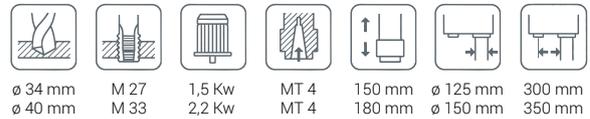
Variety of alternatives

Suitable size and capacity

Easy to run

Long life

Mechanical reliability



With rotating table plate and tilting support (MGI).



With reversible tiltable with vice (MGM).



With co-ordinate cross table (MCC).

|| STANDARD EQUIPMENT

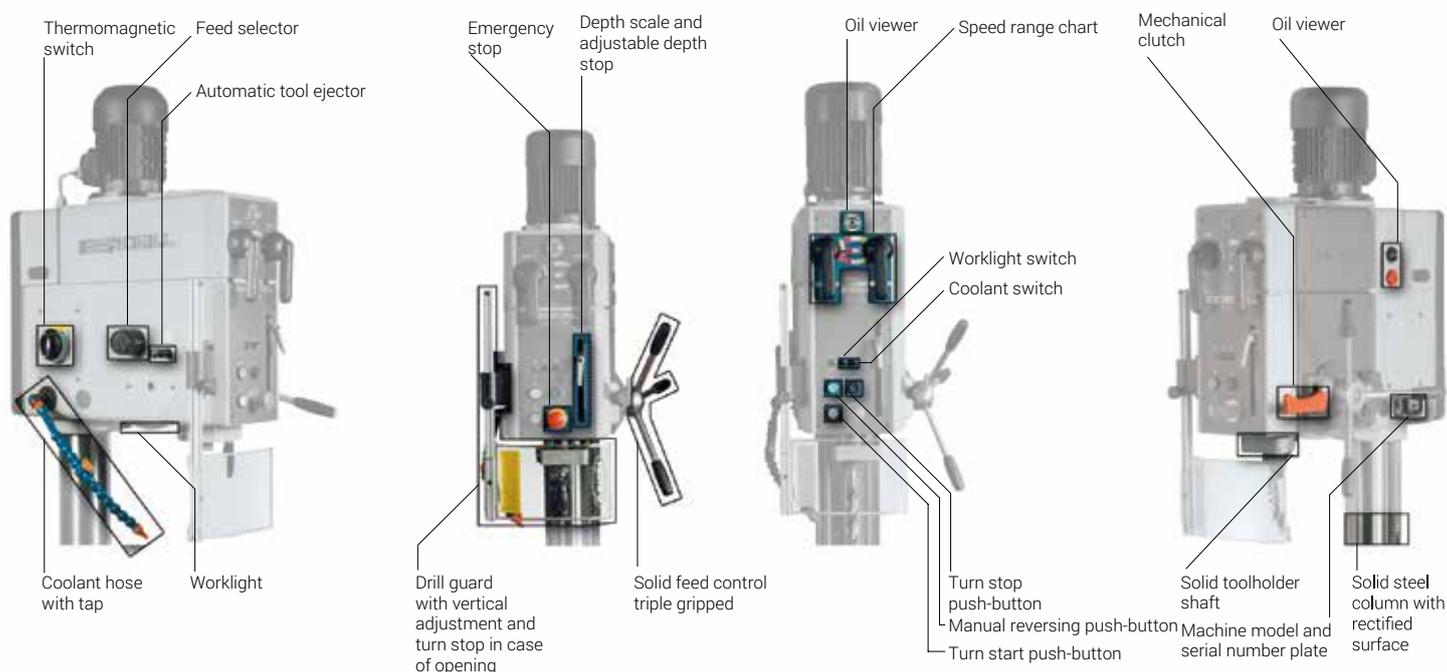
- Hardened and ground high quality steel gears
- Speed plate and selecting levers on head front.
- Depth scale and adjustable depth stop
- Automatic tool ejector
- Emergency STOP push button
- Spindle reversing switch
- Electric equipment integrated on machine's head
- Machined base with coolant tank
- Worklight
- MF: Fixed table for model 34
- MGI: Rotating and tilting table for model 40
- Safety drill guard with microswitch
- CE mark

|| OPTIONAL EQUIPMENT

- MGI** Rotating table and tilting support (only for 34 models)
- MGM** Reversible tiltable with vice (only for X-34 model)
- MCC** Co-ordinate table over support
- RS** Automatic feed reversing system for tapping
- RPF** Pitch controlled tapping with braking system by speed inverter
- HGP-S** Special master guide spindle and nut set
- ACNL** Pneumatic counterbalance with rapid approach and retract (only for BX models)
- CI** Integral drilling cycle with encoder (only for BX models)
- HB** Hidrobloc automatic feed system
- UC** Union, dragging cone and assembly for multi-spindle head
- GM** Multi-spindle head guide rod
- PM** START/STOP/EMERGENCY control extensión (only for BX models)
- SC** Column riser (200 mm)

X SERIES

Round column - Gear Transmission



|| CHARACTERISTICS

SX-34 AX-34 BX-34 SX-40 AX-40 BX-40

Maximum drilling capacity in steel St. 50/60	[ø mm]	34			40		
Maximum drilling capacity in cast iron 200 Brinell	[ø mm]	40			45		
Maximum tapping capacity in steel St. 50/60	[mm]	M 27			M 33		
Maximum tapping capacity in cast iron 200 Brinell	[mm]	M 33			M 39		
Morse Taper MT	[Nr.]	4					
Maximum spindle stroke (drilling depth)	[mm]	150			180		
Main motor power	[HP (Kw)]	2 (1,5)			3 (2,2)		
Coolant pump motor power	[HP (Kw)]	0,10 (0,07)					
Transmission		Gear box					
Number of speeds		9					
Speed range with motor at 1500 rpm 50 Hz 3Ph. Upon request: Motor at 1800 rpm 60 Hz 3Ph. (160-2220 rpm)	[rpm]	132-194-277-319-466-666-883-1296-1852					
Feed		Manual	Automatic		Manual	Automatic	
Nr. of automatic feeds		-	3		-	3	
Automatic feed range	[mm/rev]	-	0,1-0,2-0,3		-	0,1-0,2-0,3	
Worktable dimensions (LxW).	[mm]	400x420			480x480		
Column diameter	[mm]	125			150		
Distance from spindle centre to column face	[mm]	300			350		
Net weight	[Kg]	385	400	410	475	490	500
Gross weight with packing	[Kg]	435	450	460	525	540	550
Packing dimensions (length x width x height)	[m]	2,3x0,6x1,1					

A SERIES

your choice for:



Mechanical reliability

Size and ergonomics

Industrial use

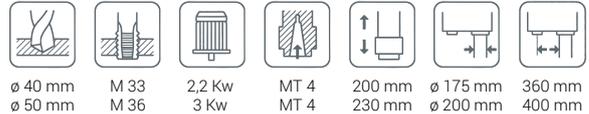
Real capacity

Variety of sizes

Full equipment

Long life

Lasting value



With rotating table plate
and tilting support (MGI).

|| STANDARD EQUIPMENT

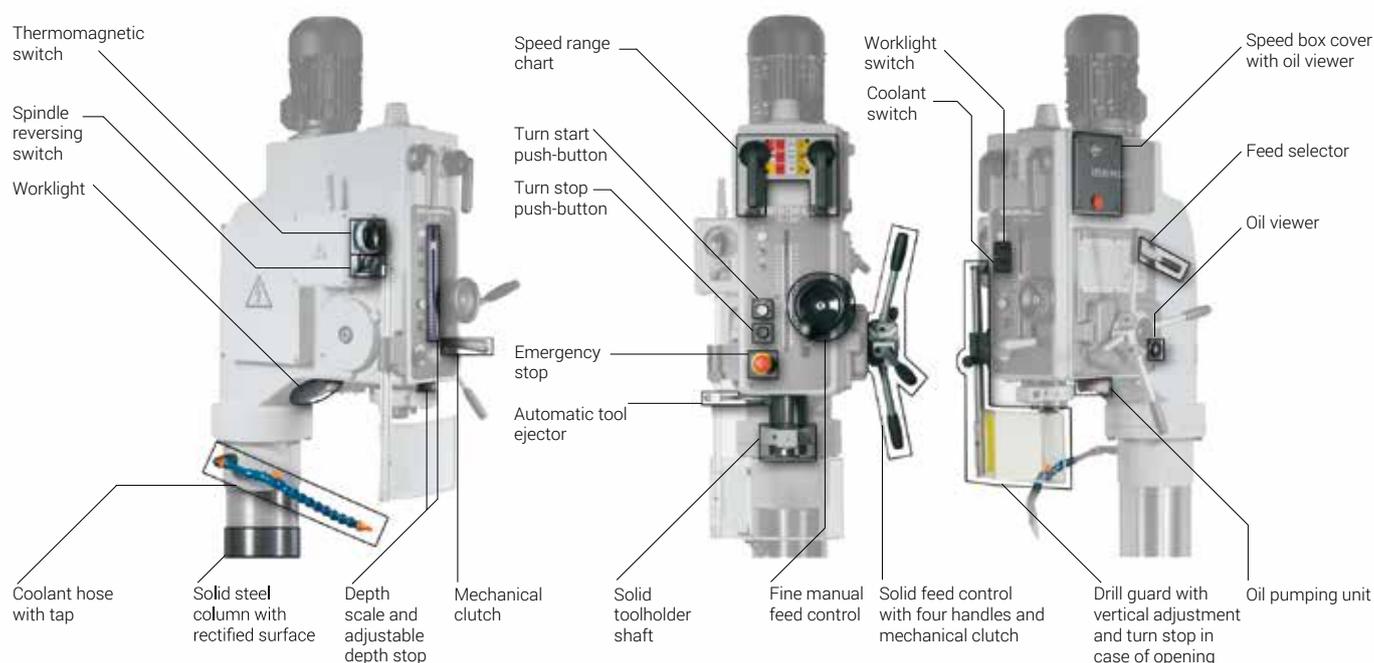
- Hardened and ground high quality steel gears
- Speed plate and selecting levers on head front
- Gear box lubrication by automatic pump
- Machined base with coolant tank
- Worklight
- Rotating table plate
- Automatic feed and cut-off by mechanical clutch
- Front hand wheel for fine feed work
- MGI Rotating and tilting table
- Depth scale and adjustable depth stop
- Automatic tool ejector
- Electric equipment integrated on machine's head
- Emergency STOP push button
- Spindle reversing switch
- Safety drill guard with microswitch
- CE mark

|| OPTIONAL EQUIPMENT

- RS** Automatic feed reversing system for tapping
- RPF** Pitch controlled tapping with braking system by speed inverter
- RPF+TAK** Pitch controlled tapping with braking system by speed inverter and digital rpm counter
- HGP** Master guide spindle and nut set
- HGP-S** Special master guide spindle and nut set
- HB** Hidroblock automatic feed system
- AR** 50% lowered feed rate range
- CN** Pneumatic counterbalance
- UC** Union, dragging cone and assembly for multi-spindle
- GM** Multi-spindle head guide rod
- SC** Column riser (200 mm)
- VE** Variable speed by electronic variator
- VE+TAK** Continuous speed by electronic variator with automatic turn reversing system for tapping and digital rpm counter
- LBC** Depth scale digital read-out system

A SERIES

Round column - Gear Transmission



|| CHARACTERISTICS

A-40

A-50

Maximum drilling capacity in steel St. 50/60	[ø mm]	40	50
Maximum drilling capacity in cast iron 200 Brinell	[ø mm]	50	60
Maximum tapping capacity in steel St. 50/60	[mm]	M 33	M 36
Maximum tapping capacity in cast iron 200 Brinell	[mm]	M 40	M 42
Morse Taper MT	[Nr.]	4	
Maximum spindle stroke (drilling depth)	[mm]	200	230
Main motor power	[HP (Kw)]	3 (2,2)	4 (3)
Coolant pump motor power	[HP (Kw)]	0,10 (0,07)	
Transmission		Gear box	
Number of speeds		9	
Speed range with motor at 1500 rpm 50 Hz 3Ph. Upon request: Motor at 1800 rpm 60 Hz 3Ph.(125-1740 rpm)	[rpm]	61-85-123 191-269-390 574-806-1169	54-75-109 169-237-344 507-712-1032
Feed		Automatic by mechanical clutch	
Nr. of automatic feeds		4	
Automatic feed range	[mm/rev]	0,1-0,2-0,3-0,4	
Worktable dimensions (LxW).	[mm]	550X550	
Column diameter	[mm]	175	200
Distance from spindle centre to column face	[mm]	360	400
Net weight	[Kg]	610	710
Gross weight with packing	[Kg]	695	795
Packing dimensions (length x width x height)	[m]	2,5x0,6x1,2	2,6x0,6x1,2

B SERIES

your choice for:



With rotating table plate and tilting support (MGI)

Easy to run

Mechanical reliability

Technology

Size and ergonomics

Industrial use

True capacity

Variety of sizes

Full equipment

Long life

Lasting value



ø 40 mm	M 33	2,2 Kw	MT 4	200 mm	ø 175 mm	360 mm
ø 50 mm	M 36	3 Kw	MT 4	230 mm	ø 200 mm	400 mm
ø 60 mm	M 42	4 Kw	MT 5	260 mm	ø 220 mm	420 mm
ø 70 mm	M 50	5,5 Kw	MT 5	260 mm	ø 220 mm	420 mm

|| STANDARD EQUIPMENT

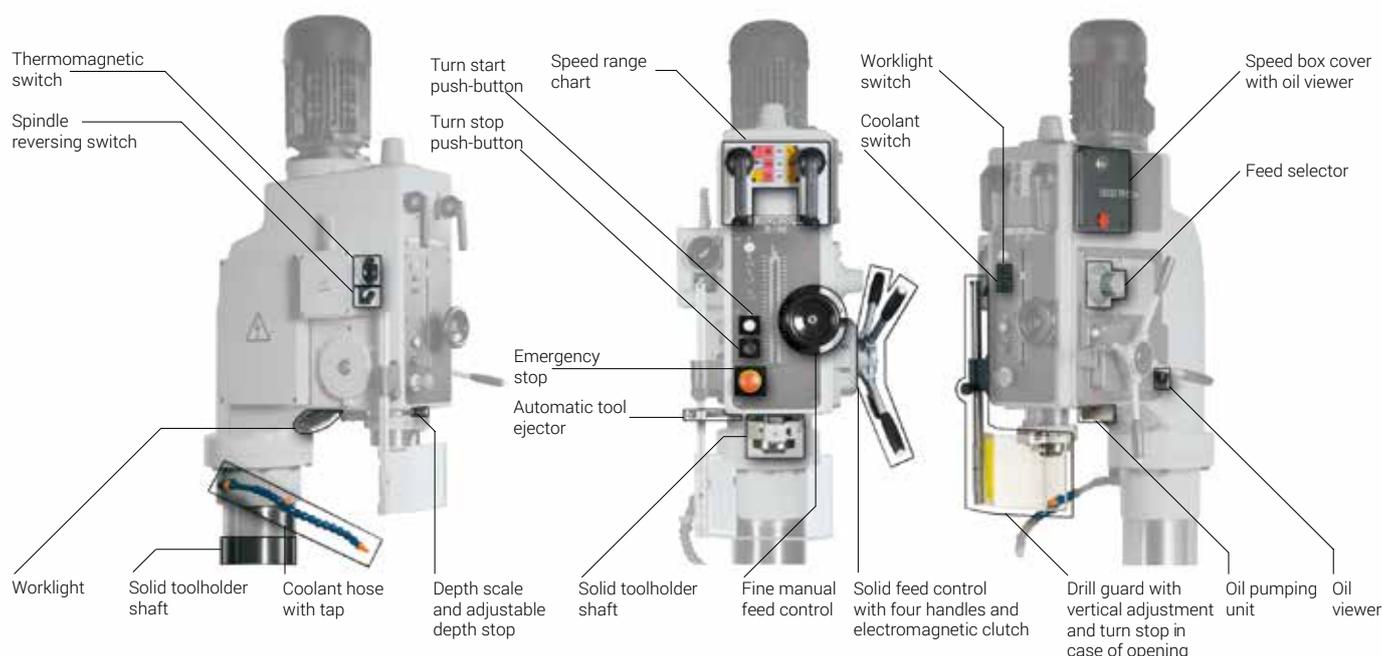
- Hardened and group high quality steel gears
- Speed plate and selecting levers on head
- Gear box lubrication by automatic pumps
- Machine base with coolant tank and pump
- Worklight
- MGI Rotating and tilting table
- Automatic feed and cut-off by electromagnetic clutch
- Front hand wheel for fine feed work
- Depth scale and adjustable depth stop
- Automatic tool ejector
- Electric equipment integrated on machine's head
- Emergency STOP push button
- Spindle reversing switch
- Safety drill guard with microswitch
- CE mark

|| OPTIONAL EQUIPMENT

- RS** Automatic feed reversing system for tapping
- RPF** Pitch controlled tapping with braking system by speed inverter
- RPF+TAK** Pitch controlled tapping with braking system by speed inverter and digital rpm counter
- HGP** Master guide spindle and nut set
- HGP-S** Special master guide spindle and nut set
- ACNL** Pneumatic counterbalance with rapid approach and retract
- CI** Integral drilling cycle with encoder
- CI+RPF** Integral drilling cycle with encoder and pitch controlled tapping with braking system by speed inverter
- AR** 50% lowered feed rate range
- CN** Pneumatic counterbalance
- UC** Union, dragging cone and assembly for multi-spindle head
- GM** Multi-spindle head guide rod
- PM** START/STOP/EMERGENCY control extensión
- SC** Column riser (200 mm)
- VE** Variable speed by electronic variator
- VE+TAK** Continuous speed by electronic variator with automatic turn reversing system for tapping and digital rpm counter
- LBC** Depth scale digital read-out system
- MB** Security bimanual command

B SERIES

Round column - Gear transmission



|| CHARACTERISTICS

B-40

B-50

B-60

B-70

		B-40	B-50	B-60	B-70
Maximum drilling capacity in steel St. 50/60	[ø mm]	40	50	60	70
Maximum drilling capacity in cast iron 200 Brinell	[ø mm]	50	60	70	80
Maximum tapping capacity in steel St. 50/60	[mm]	M 33	M 36	M 42	M 50
Maximum tapping capacity in cast iron 200 Brinell	[mm]	M 40	M 42	M 50	M 60
Morse Taper MT	[Nr.]	4		5	
Maximum spindle stroke (drilling depth)	[mm]	200	230	260	260
Main motor power	[HP (Kw)]	3 (2,2)	4 (3)	5,5 (4)	7,5 (5,5)
Coolant pump motor power	[HP (Kw)]	0,10 (0,07)		0,12 (0,09)	
Transmission		Gear box			
Number of speeds		9		12	
Speed range with motor at 1500 rpm 50 Hz 3Ph. Upon request: Motor at 1800 rpm 60 Hz 3Ph.	[rpm]	61-85-123 191-269-390 574-806-1169	54-75-109 169-237-344 507-712-1032	64-80-106-138 199-248-328-429 561-701-926-1210	51-64-84-110 158-198-262-342 447-559-738-966
Feed		Automatic by electromagnetic clutch			
Nr. of automatic feeds		4	6		
Automatic feed range	[mm/rev]	0,1-0,2-0,3-0,4	0,1-0,2-0,3-0,4-0,5-0,6		
Worktable dimensions (LxW).	[mm]	550x550		600x600	
Column diameter	[mm]	175	200	220	
Distance from spindle centre to column face	[mm]	360	400	420	
Net weight	[Kg]	610	720	820	840
Gross weight with packing	[Kg]	695	805	920	940
Packing dimensions (length x width x height)	[m]	2,5x0,6x1,2	2,6x0,6x1,2	2,7x0,7x1,2	

P SERIES

your purchase for:



Power

Precision

Productivity

Mechanical reliability

Technology

industrial use

True capacity

Variety of sizes

Complete equipment

Long life

Lasting value



ø 50 mm
ø 70 mm



M 45
M 70



4 Kw
7,3 Kw



MT 4
MT 5



240 mm
300 mm



460 mm
630 mm

|| STANDARD EQUIPMENT

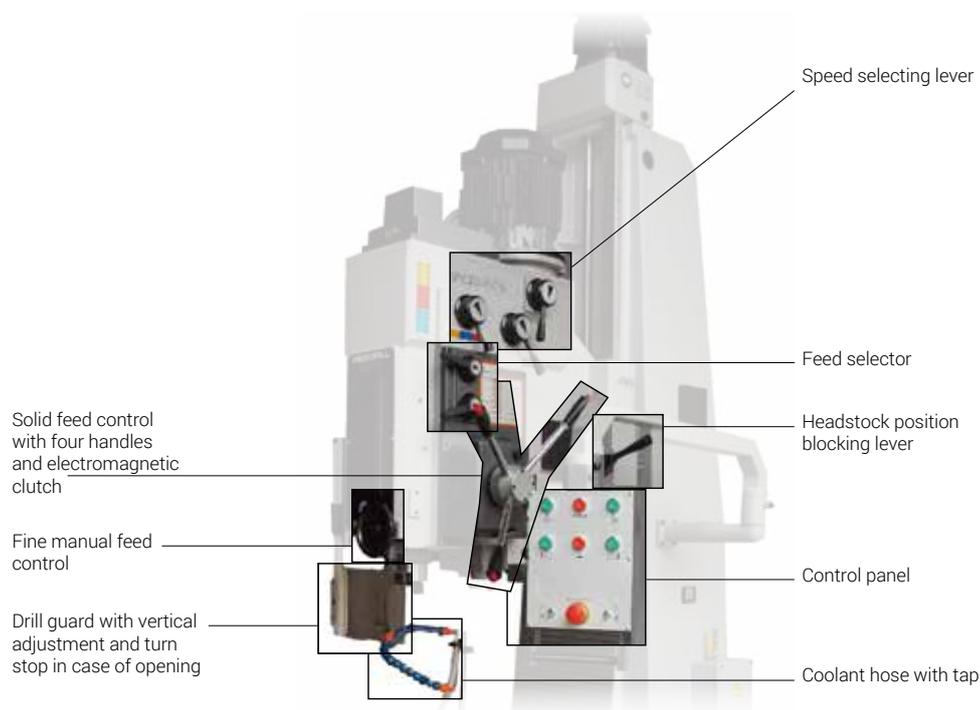
- Adjusting of the vertical position of motorreductor the head by geared-motor.
- Hardened and ground high quality steel gears
- Gear box lubrication by automatic pump
- Automatic guide greasing by manual pump
- Coolant tank and pump in machine base
- Worklight
- Fixed worktable
- Automatic feed and cut-off by electromagnetic clutch
- Front hand wheel for fine feed work
- Depth scale and adjustable depth stop.
- Automatic tool ejector
- Electric equipment integrated on machine's head.
- Rightwards turn push button
- Leftwards turn push button
- Safety drill guard with microswitch
- CE mark

|| OPTIONAL EQUIPMENT

- RPF** Pitch controlled tapping with braking system by speed inverter
- HGP** Master guide spindle and nut set
- HGP-S** Special master guide spindle and nut set
- ACNL** Pneumatic counterbalance with rapid approach and retract
- ACNL-2** Pneumatic counterbalance with rapid approach and retract (2 cylinder)
- CI** Integral drilling cycle with encoder
- CI+RPF** Integral drilling cycle with encoder and pitch controlled tapping with braking system by speed inverter
- CN** Pneumatic counterbalance
- UC** Union, dragging cone and assembly for multi-spindle head
- GM** Multi-spindle head guide rod
- GM2** Multi-spindle head guide rod (with 2 axis)
- PM** START/STOP/EMERGENCY control extensión
- RFCM** Coolant hose for multispindle head
- ISO-40** ISO-40 spindle (only 50 models)
- ISO-50** ISO-50 spindle (only 70 models)

P SERIES

Prismatic column - Gear transmission



|| CHARACTERISTICS

EBP-50

EBP-70

Maximum drilling capacity in steel St. 50/60	[ø mm]	50	70
Maximum tapping capacity in steel St. 50/60	[mm]	M 45	M 70
Morse Taper MT	[Nr.]	4	5
ISO taper (upon request)	[Nr.]	40	50
Maximum spindle stroke (drilling depth)	[mm]	240	300
Main motor power	[HP (Kw)]	5,5 (4)	10 (7,3)
Coolant pump motor power	[HP (Kw)]	0,12 (0,09)	
Rise and falling head geared-motor power	[HP (Kw)]	1,5 (1,1)	
Transmission		Gear box	
Number of speeds		9	12
Speed range with motor at 1500 rpm 50 Hz 3Ph. Upon request: Motor at 1800 rpm 60 Hz 3Ph.	[rpm]	de 68 a 1270 de 82 a 1524	de 35 a 1238 de 48 a 1486
Feed		Automatic by electromagnetic clutch	
Nr. of automatic feeds		4	6
Automatic feed range	[mm/rev]	0,1-0,2-0,3-0,4	0,05-0,10-0,15-0,20-0,35-0,50
Worktable dimensions (LxW).	[mm]	800x600	1040x600
Distance from spindle centre to column face	[mm]	460	630
Net weight	[Kg]	1350	2120
Gross weight with packing	[Kg]	1850	3000
Packing dimensions (length x width x height)	[m]	2,58x0,98x1,7	3,11x1,42x1,95

F SERIES

your choice for:



Mechanical skill

Creativity

Multifunctional use

Precision

Ample cross table

Complete equipment

Reliability



ø 35 mm 45 cm³ M30 0,9/1,5 Kw MT 4 200 mm 383 mm

|| STANDARD EQUIPMENT

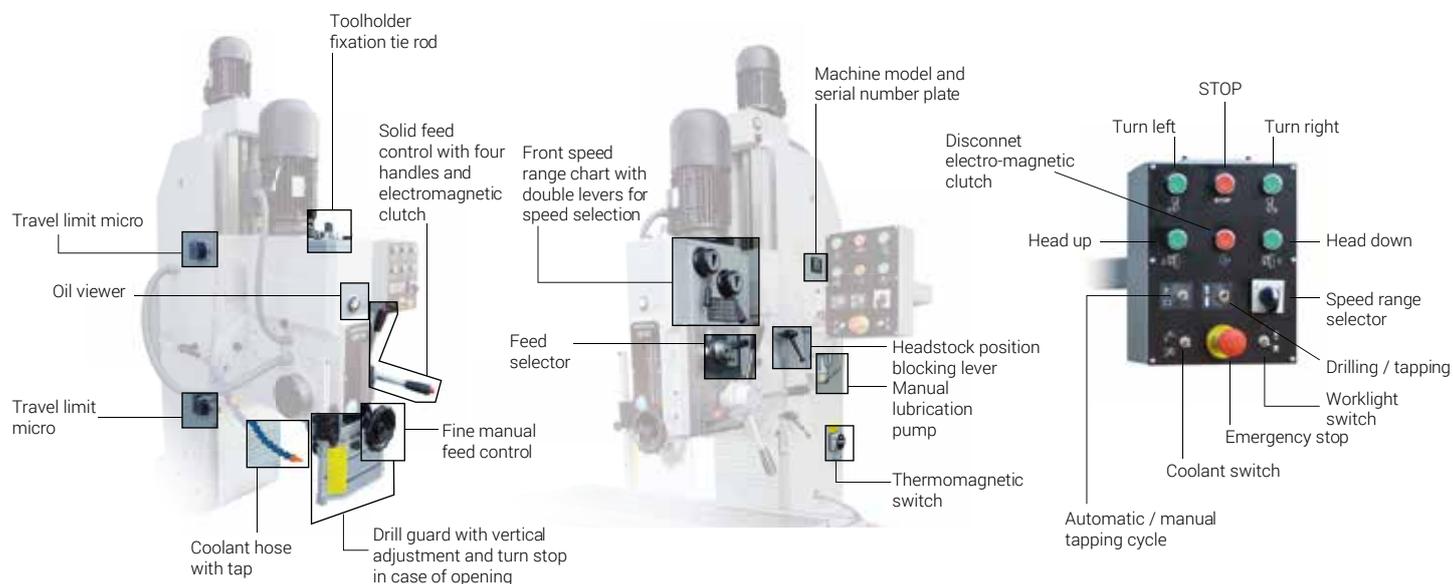
- Adjusting of the vertical position of the head by geared-motor
- 45° tilting head on both sides of the central axis
- Hardened and ground high quality steel gears
- Gear box lubrication by automatic pump
- Automatic guide greasing by manual pump
- High/low speed range selector
- Coolant tank and pump in machine base
- Worklight
- Co-ordinate cross table
- Automatic feed and cut-off by electromagnetic clutch
- Front hand wheel for fine feed work
- Depth scale and adjustable depth stop
- Automatic tool ejector
- Electric equipment integrated on machine's head
- Emergency STOP push button
- Spindle reversing switch
- Safety drill guard with microswitch
- CE mark

|| OPTIONAL EQUIPMENT

- RS** Automatic feed reversing system for tapping
- RPF** Pitch controlled tapping with braking system by speed inverter
- HGP** Master guide spindle and nut set
- HGP-S** Special master guide spindle and nut set
- ISO-30** ISO-30 spindle
- ISO-40** ISO-40 spindle
- SC** Column riser
- ENG X** Motorized geared box feed system in X axis
- ENG Y** Motorized geared box feed system in Y axis
- LDG-1** Digital read-out system for table axis (X) (Available also for 2 and 3 axis)
- MB** Security bimanual command
- LBC** Depth scale digital read-out system
- SC** Column riser
- PPZ** Set of collet holder, collets, key, nut and box

F SERIES

Drilling/Milling machine/Prismatic Column/ Gear transmission



|| CHARACTERISTICS

EBF-35

Maximum drilling capacity in steel St. 50/60	[ø mm]	35
Maximum milling capacity in steel St. 50/60	[cm ³ /min]	55
Maximum tapping capacity in steel St. 50/60	[mm]	M 35
ISO taper (upon request)	[Nr.]	30
Morse Taper MT	[Nr.]	4
Maximum spindle stroke (drilling depth)	[mm]	180
Main motor power	[HP (Kw)]	1,2 / 2 (0,9/1,5)
Transmission		Gear box
Number of speeds		16
Speed range with motor at 1500/3000 rpm 50 Hz 3Ph. Upon request: Motor at 1800/3600 rpm 60 Hz 3Ph. (125-2850 rpm)	[rpm]	94-2225 113-2670
Feed		Automatic by electromagnetic clutch
Nr. of automatic feeds		3
Automatic feed range	[mm/rev]	0,1 - 0,18 - 0,24
Worktable dimensions (LxW).	[mm]	360 x 1220
Longitudinal movement of the table (X)	[mm]	700
Cross movement of the table (Y)	[mm]	360
Distance from spindle centre to column face	[mm]	390
Net weight	[Kg]	910
Gross weight with packing	[Kg]	1400
Packing dimensions (length x width x height)	[m]	1,68 x 1,68 x 2,52

C SERIES

your choice for:



Continuous speed range

Digital display of revolutions

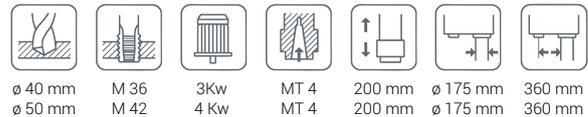
Spindle reverse for tapping

Easy to run

State of the art technology

Industrial use

Full equipment



|| STANDARD EQUIPMENT

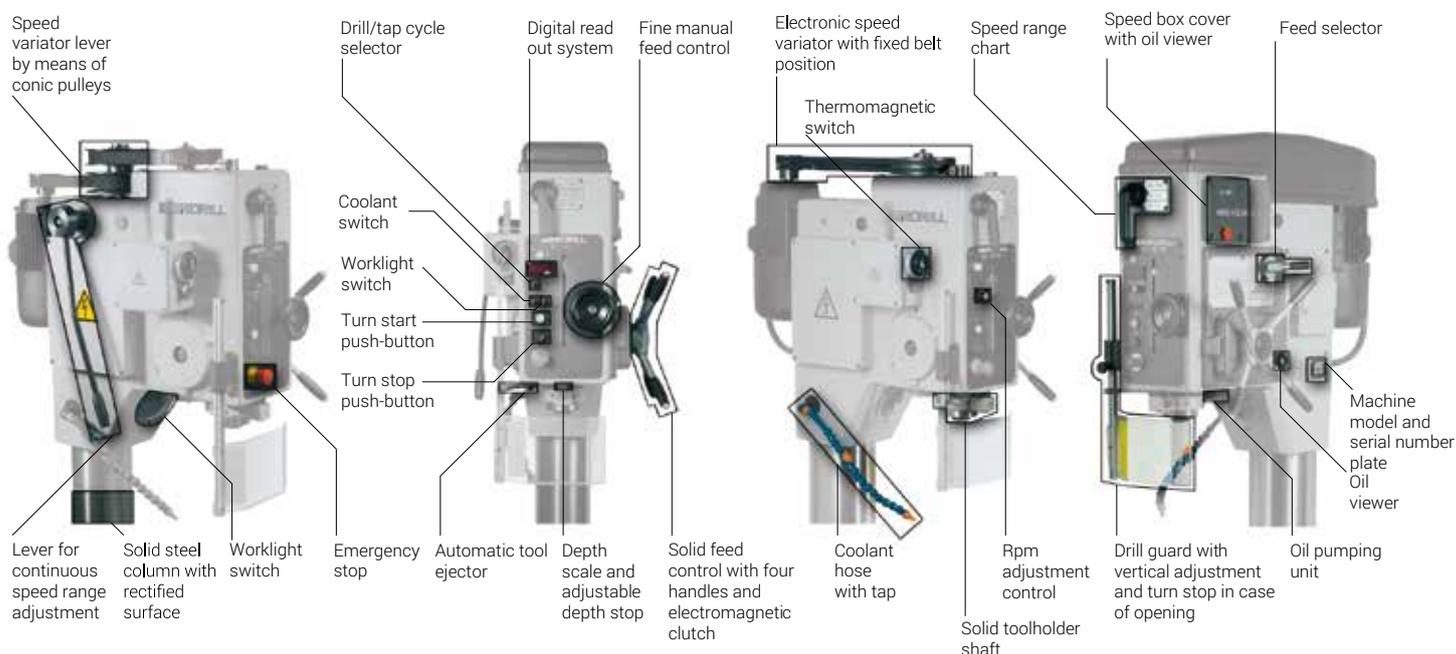
- Wide continuous speed range in 3 steps
- Speed plate and selecting levers on head front
- Mechanical speed variator in "V" model
- Electronic speed variator in "VE" model
- Digital rpm counter in front plate
- Gear box lubrication by automatic pump
- Machine base with coolant tank and pump for tapping
- Worklight
- MGI Rotating and tilting table
- Automatic feed and cut-off by electromagnetic clutch
- Front hand wheel for fine feed work
- Depth scale and adjustable depth stop
- Automatic feed reversing system for tapping
- Automatic tool ejector
- Electric equipment integrated on machine's head.
- Emergency STOP push button
- Spindle reversing switch
- Safety drill guard with microswitch
- CE mark

|| OPTIONAL EQUIPMENT

- AR** 50% lowered feed rate range
- LBC** Depth scale digital read-out system

C SERIES

Prismatic Column - Gear transmission



|| CHARACTERISTICS

BC-40 V

BC-40 VE

BC-50 V

BC-50 VE

Maximum drilling capacity in steel St. 50/60	[ø mm]	40		50	
Maximum drilling capacity in cast iron 200 Brinell	[ø mm]	50		60	
Maximum tapping capacity in steel St. 50/60	[mm]	M 36		M 42	
Maximum tapping capacity in cast iron 200 Brinell	[mm]	M 42		M 50	
Morse Taper MT	[Nr.]	4		4	
Maximum spindle stroke (drilling depth)	[mm]	200		200	
Main motor power	[HP (Kw)]	4 (3)		5,5 (4)	
Coolant pump motor power	[HP (Kw)]	0,10 (0,07)			
Transmission		Belt / Gear			
Number of speeds		Continuous			
Speed variator type		Mechanical	Electronic	Mechanical	Electronic
Speed range with motor at 1500 rpm 50 Hz 3Ph.		60 a 200	30 a 230	60 a 200	30 a 230
Speed range selection in 3 steps	[rpm]	200 a 600	90 a 730	200 a 600	90 a 730
Upon request motor at 1800 rpm 60 Hz 3Ph.		600 a 1500	190 a 1500	600 a 1500	190 a 1500
Feed		Automatic by electromagnetic clutch			
Number of automatic feeds		4			
Automatic feed range	[mm/rev]	0,1-0,2-0,3-0,4			
Worktable dimensions (LxW).	[mm]	550x550			
Column diameter	[mm]	175			
Distance from spindle centre to column face	[mm]	360			
Net weight	[Kg]	660		760	
Gross weight with packing	[Kg]	750		850	
Packing dimensions (length x width x height)	[m]	2,2x0,7x1,2		2,2x0,7x1,3	

CABINETS / BASES / CONTAINERS / LIGHT



PKA
Floor cabinet with 2 shelves.
Available for **EK/T** series.



PKB
Floor cabinet with door and drawer. Available for **EK/T** series.



ERC
Coolant system
(independent container).
Available for **EK/T** series.

TABLES INCLUDING SUPPORTS



MF
Fixed table.
Standard for **EK/T/Z/X(32-34)** series.



MG
Rotating table plate.
Optional for **EKL/TL** model.



MGI
Rotating table plate and tilting support.
Available for **Z/X/A/B/C** series.



MFM
Reversible tiltable with vice.
Available for **EK/T** series.

CROSS TABLES



MB1
Cross table.
X = 220 mm.
Y = 140 mm.
Table net weight = 25 kg.
Available for **EK/T** series.



MB2
Cross table.
X = 280 mm.
Y = 180 mm.
Table net weight = 40 kg.
Available for **Z/X** series.



MB3
Cross table.
X = 400 mm.
Y = 180 mm.
Table net weight = 52 kg.
Available for **Z/X(32-34)** series.



MB4
Cross table.
X = 500 mm.
Y = 250 mm.
Table net weight = 93 kg.
Available **Z/X/A/B/C** series.



ERB
"T" slotted machine base with coolant pump.
Standard for **Z/X/A/B/C** series.



PV
Safety drill guard against chips with a micro-switch.
Standard in all series.



EL
Worklight.
Standard in all series



MGM
Reversible rotating tiltable with vice.
Available for **Z/X (32/34)** series.



MCC-100
Cross table over support.
Optional for **EK/T** series.



MCC-125
Cross table over support.
Available for **Z/X (32/34)** series.



MCC-150
Cross table over support.
Available for **Z/X (40)** series.



MB5
Cross table.
X = 700 mm.
Y = 250 mm.
Table net weight = 150 kg.
Available for **Z/X(40)/A/B/C** series.

SPEED CONTROL / MEASURE / TAPPING



VE
Standard for **Z(34-40)**, **BC-40VE** and **BC-50VE**.
Available for other models upon request.



TAK
Digital rpm counter.
Standard for **Z (34-40)** and **C** series.
Available for other models upon request.



LBC
Depth scale read-out system.
Available for all series.



LDG
Digital read-out system for the table.

SPEED CONTROL / MEASURE / TAPPING



CN
Pneumatic counterbalance for spindle return (recommended with multi-spindle head applications).
Available for **X/A/B/P** series.



ACNL
Automatic drilling cycle with rapid approach, working feed and rapid retract.
Available for **B** models on **Z/X/B/P** series.



CI
Integral drilling cycle with encoder (recommended for tube and profile drilling, deep drilling operations, etc.).
Available for **B** models on **Z/X/B/P** series.



HB
Hydro-pneumatic power feed unit.
Available for **EKT/Z/X** series (only for manual feed models).

STANDARD ASSEMBLY FOR JOBS USING MULTI-SPINDLE HEADS

Accessories and functions

ACNL
Automatic drilling cycle with rapid approach, working feed and rapid retract, with additional pneumatic counterweight function for the multi-spindle head.

UC
Union, dragging cone and assembly of the multi-spindle head.

CM
Multi-spindle head with fixed or adjustable (see picture) spindles.

GM
Multi-spindle head guide rod.

PM
START/STOP and emergency STOP control extensión.

SC
Column riser of 200 mm for greater distance between spindle nose and worktable.



RS
Automatic feed reversing for tapping.
Standard for **Z(34-40)** y **C** serie.
Available for all series.



RPF
Automatic tapping cycle by lead
screw system with brake motor for
spindle reverse.
Available for **X/A/B/P** series.



HGP
Master guide spindle and nut set.
Available for **X/A/B/P** series.



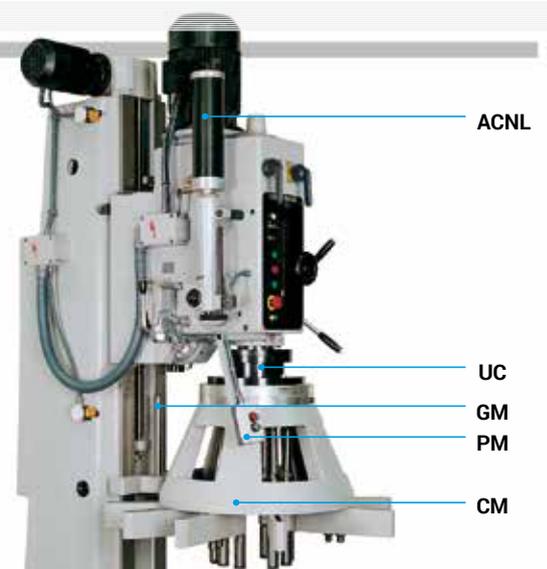
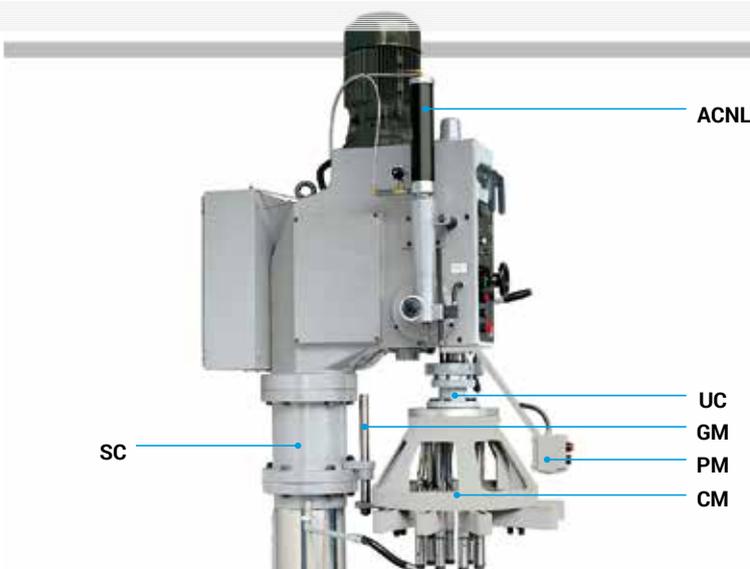
CM
Multi-spindle drilling heads with
fixed or adjustable spindles.
Available for all series.



AR
50% lowered feed rate range.
Available for **A/B/C** series.



MQL
Microlubrication system.
Available for all series.



STANDARD VICES



SL-116
Vise with fixed base (Light Series).
Maximum opening: 116 mm
Jaw width: 105 mm
Jaw height: 31,5 mm
Net weight: 8,5 kg.
Available for **EK/T/Z/X/A/B/C** series.



SL-160
Vise with fixed base (Light Series).
Maximum opening: 160 mm
Jaw width: 125 mm
Jaw height: 41,5 mm
Net weight: 4,7 kg.
Available for **EK/T/Z/X/A/B/C** series.



FL-116
Vise with fixed base.
Maximum opening: 116 mm.
Jaw width: 100 mm.
Jaw height: 31,5 mm.
Net weight: 9 Kg.
Available for **Z/X/A/B/C** series.



FL-157
Vise with fixed base.
Maximum opening: 157 mm.
Jaw width: 125 mm.
Jaw height: 41,5 mm.
Net weight: 15 Kg.
Available for **Z/X/A/B/C** series.

RAPID CLOSE AND SELF-CENTERING VICES



FR-80
Opening-cam rapid close vice.
Maximum opening: 80 mm.
Jaw width: 80 mm.
Jaw height: 20 mm.
Net weight: 6 Kg.
Available for all series.



FR-125
Opening-cam rapid close vice.
Maximum opening: 125 mm.
Jaw width: 125 mm.
Jaw height: 30 mm.
Net weight: 23 Kg.
Available for all series.



FK-103
Self-centering vice.
Maximum opening: 103 mm.
Jaw width: 103 mm.
Jaw height: 20 mm.
Net weight: 12 Kg.
Available for all series.

CHUCKS, FOOT PEDALS...



PL
Manual jaw chuck.
Available for all series.



PN
Pneumatic jaw chucks.
Available for all series.



PST
Cycle or spindle turn START foot pedal.
PSR
Spindle turn reverse foot pedal (for tapping)
Available for all series.



PEM
Emergency STOP foot pedal.
Available for all series.



FS-150

Vise with fixed base
(Heavy Series).
Maximum opening: 150 mm.
Jaw width: 150 mm.
Jaw height: 44 mm.
Net weight: 28 Kg.
Available for **A/B/C/P/F** series.



FG-150

Vise with swiveling base
(Heavy Series).
Maximum opening: 150 mm.
Jaw width: 150 mm.
Jaw height: 44 mm.
Net weight: 37 Kg.
Available for **A/B/C/P/F** series.

TOOL HOLDERS



DRILL-CHUCKS

Self-centering drill-chuck from dia. 3 to dia.16 Morse taper 3 & 4.
Available for all series.



TAPHOLDER

Morse taper, tapholder and tapping collets.



REDUCING SLEEVES

Self-centering drill-chuck from dia.1 to 16 Morse taper 3-4 & 5.
Available for all series.



ISO 40

Spindle with quick change nut.
Available for **EBP-50** models.

ISO 50

Spindle with quick change nut.
Available for **EBP-70** models.



PMC

Pendent control panel
(all functions).
Available for **P** series.

New range Iberdrill Factory

IBERDRILL
FACTORY

From the largest and most modern to the most modest workshop company needs one or more drill presses among their machines. Many of these companies already have an **IBERDRILL** drill and are aware of the strength, quality and durability thereof.

Other companies however, for different reasons, have been unable to learn the advantages of **IBERDRILL** drills, until now.

Based on the drilling machines that we have been manufacturing for over 50 years, we offer a new range of drills, starting from the basic specifications, the **IBERDRILL FACTORY** range.

After making stringent performance tests, we adjusted the technical features of our drills to create this new range with basic equipment and thus to compete in the international market with a more competitive price.

The drills **IBERDRILL FACTORY** are Spanish-made, respecting quality standards that characterize all **IBERDRILL** drills.

IZ-32



MG: Rotating table plate

R: Coolant

MG+R: Rotating table plate + coolant



ø 32 mm



M 20



1,8/3,2 CV



MT 3



120 mm



100 mm



250 mm



|| STANDARD EQUIPMENT

- Depth scale and adjustable depth stop
- Automatic tool ejector
- Low voltage electric equipment
- Security microswitch on cover
- Emergency STOP push button
- Spindle reversing switch
- Electric equipment integrated on machine's head
- Safety drill guard with microswitch
- Table with "T" slots
- "CE" mark

|| OPTIONAL EQUIPMENT

- Worklight
- Machined base with coolant tank
- Automatic feed reversing system for tapping
- Rotating table plate

Maximum drilling capacity on 60 kg. steel	[ø mm]	32
Maximum drilling capacity on 200 HB. cast iron	[ø mm]	35
Maximum tapping capacity on 60 kg. steel	[mm]	M 20
Maximum tapping capacity on 200 HB. cast iron	[mm]	M 24
Morse Taper MT	[Nr.]	3
Drilling depth	[mm]	120
Tapping depth	[mm]	90
Feed		Manual
2 speed motor power	[HP]	1,8 / 3,2
Transmission		Belt-pulleys
Number of speeds		10
Speed range with 2 speed motor 750/1500 rpm 50 Hz 3Ph.	[rpm]	245-355-490-710-835-1240-1670-2000-2480-4000
Table dimensions (WxL)	[mm]	300 x 270
Column diameter	[mm]	100
Distance from spindle centre to column face	[mm]	250
Distance spindle-table	[mm]	Min. 105 / Max. 655
Distance spindle-base	[mm]	1.190
Net weight	[Kg]	260
Gross weight with packing	[Kg]	320
Packing volume	[m³]	1,03

IX-32



MG: Rotating table plate

R: Coolant

MG+R: Rotating table plate + coolant



|| STANDARD EQUIPMENT

- Depth scale and adjustable depth stop
- Automatic tool ejector
- Low voltage electric equipment
- Security microswitch on cover
- Emergency STOP push button
- Spindle reversing switch
- Electric equipment integrated on machine's head
- Safety drill guard with microswitch
- Table with "T" slots
- "CE" mark

|| OPTIONAL EQUIPMENT

- Worklight
- Machined base with coolant tank
- Automatic feed reversing system for tapping
- Rotating table plate

Maximum drilling capacity on 60 kg. steel	[ø mm]	32
Maximum drilling capacity on 200 HB. cast iron	[ø mm]	35
Maximum tapping capacity on 60 kg. steel	[mm]	M 24
Maximum tapping capacity on 200 HB. cast iron	[mm]	M 27
Morse Taper MT	[Nr.]	3
Drilling depth	[mm]	120
Tapping depth	[mm]	90
Feed		Manual
2 speed motor power	[HP]	2,5 / 3,5
Transmission		Gear box
Number of speeds		8
Speed range with 2 speed motor 1500/3000 rpm 50 Hz 3Ph.	[rpm]	65-125-185-365-540-1055-1560-3060
Table dimensions (WxL)	[mm]	300 x 270
Column diameter	[mm]	100
Distance from spindle centre to column face	[mm]	250
Distance spindle-table	[mm]	Min. 85 / Max. 635
Distance spindle-base	[mm]	1.170
Net weight	[Kg]	260
Gross weight with packing	[Kg]	320
Packing volume	[m ³]	1,03

IXA-32



MG: Rotating table plate

R: Coolant

 MG+R: Rotating table plate
+ coolant


ø 32 mm

M 24

2,5/3,5 CV

MT 3

120 mm

100 mm

250 mm

|| STANDARD EQUIPMENT

- Depth scale and adjustable depth stop
- Automatic tool ejector
- Low voltage electric equipment
- Security microswitch on cover
- Emergency STOP push button
- Spindle reversing switch
- Electric equipment integrated on machine's head
- Safety drill guard with microswitch
- Table with "T" slots
- "CE" mark

|| OPTIONAL EQUIPMENT

- Worklight
- Machined base with coolant tank
- Automatic feed reversing system for tapping
- Rotating table plate



Maximum drilling capacity on 60 kg. steel	[ø mm]	32
Maximum drilling capacity on 200 HB. cast iron	[ø mm]	35
Maximum tapping capacity on 60 kg. steel	[mm]	M 24
Maximum tapping capacity on 200 HB. cast iron	[mm]	M 27
Morse Taper MT	[Nr.]	3
Drilling depth	[mm]	120
Nr. and range of automatic feeds	[mm/rev.]	(2) 0,10 - 0,20
Feed		Automatic
2 speed motor power	[HP]	2,5 / 3,5
Transmission		Gear box
Number of speeds		8
Speed range with 2 speed motor 1500/3000 rpm 50 Hz 3Ph.	[rpm]	65-125-185-365-540-1055-1560-3060
Table dimensions (WxL)	[mm]	300 x 270
Column diameter	[mm]	100
Distance from spindle centre to column face	[mm]	250
Distance spindle-table	[mm]	Min. 85 / Max. 635
Distance spindle-base	[mm]	1.170
Net weight	[Kg]	260
Gross weight with packing	[Kg]	320
Packing volume	[m ³]	1,03

IZ-35



MGI: Rotating and tilting table

R: Coolant

MGI+R: Rotating and tilting table + Coolant



ø 35 mm



M 27



4 CV



MT 4



150 mm



125 mm



300 mm

|| STANDARD EQUIPMENT

- Depth scale and adjustable depth stop
- Automatic tool ejector
- Low voltage electric equipment
- Security microswitch on cover
- Electronic inverter with digital rpm counter
- Emergency STOP push button
- Spindle reversing switch
- Electric equipment integrated on machine's head
- Safety drill guard with microswitch
- Table with "T" slots
- Automatic feed reserving system for tapping
- "CE" mark

|| OPTIONAL EQUIPMENT

- Worklight
- Machined base with coolant tank
- Rotating table plate

Maximum drilling capacity on 60 kg. steel	[ø mm]	35
Maximum drilling capacity on 200 HB. cast iron	[ø mm]	40
Maximum tapping capacity on 60 kg. steel	[mm]	M 27
Maximum tapping capacity on 200 HB. cast iron	[mm]	M 33
Morse Taper MT	[Nr.]	4
Drilling depth	[mm]	150
Feed		Manual
Motor power	[HP]	4
Transmission		Belt-pulleys
Number of speeds		Variable by electronic inverter
Speed range with motor 1500 rpm 50 Hz 3Ph.	[rpm]	100 - 2000
Table dimensions (WxL)	[mm]	400 x 420
Column diameter	[mm]	125
Distance from spindle centre to column face	[mm]	300
Distance spindle-table	[mm]	Min. 90 / Max. 890
Distance spindle-base	[mm]	1.250
Net weight	[Kg]	345
Gross weight with packing	[Kg]	395
Packing volume	[m³]	1,52

IZA-35



MGI: Rotating and tilting table

R: Coolant

MGI+R: Rotating and tilting table + Coolant



ø 35mm M 27 4 CV MT 4 150 mm 125 mm 300 mm

|| STANDARD EQUIPMENT

- Depth scale and adjustable depth stop
- Automatic tool ejector
- Low voltage electric equipment
- Security microswitch on cover
- Electronic inverter with digital rpm counter
- Emergency STOP push button
- Spindle reversing switch
- Electric equipment integrated on machine's head
- Safety drill guard with microswitch
- Table with "T" slots
- Automatic feed reserving system for tapping
- "CE" mark

|| OPTIONAL EQUIPMENT

- Worklight
- Machined base with coolant tank
- Rotating table plate



Maximum drilling capacity on 60 kg. steel	[ø mm]	35
Maximum drilling capacity on 200 HB. cast iron	[ø mm]	40
Maximum tapping capacity on 60 kg. steel	[mm]	M 27
Maximum tapping capacity on 200 HB. cast iron	[mm]	M 33
Morse Taper MT	[Nr.]	4
Drilling depth	[mm]	150
Nr. and range of automatic feeds	[mm/rev.]	(3) 0,10-0,20-0,30
Feed		Automatic
Motor power	[HP]	4
Transmission		Belt
Number of speeds		Variable by electronic inverter
Speed range with motor 1500 rpm 50 Hz 3Ph.	[rpm]	100 - 2000
Table dimensions (WxL)	[mm]	400 x 420
Column diameter	[mm]	125
Distance from spindle centre to column face	[mm]	300
Distance spindle-table	[mm]	Min. 90 / Max. 890
Distance spindle-base	[mm]	1.250
Net weight	[Kg]	360
Gross weight with packing	[Kg]	410
Packing volume	[m³]	1,52

IZ-40



MGI: Rotating and tilting table

R: Coolant

MGI+R: Rotating and tilting table + Coolant



|| STANDARD EQUIPMENT

- Depth scale and adjustable depth stop
- Automatic tool ejector
- Low voltage electric equipment
- Security microswitch on cover
- Emergency STOP push button
- Spindle reversing switch
- Electric equipment integrated on machine's head
- Safety drill guard with microswitch
- Table with "T" slots
- "CE" mark

|| OPTIONAL EQUIPMENT

- Worklight
- Machined base with coolant tank
- Automatic feed reversing system for tapping
- Rotating and tilting table

Maximum drilling capacity on 60 kg. steel	[ø mm]	40
Maximum drilling capacity on 200 HB. cast iron	[ø mm]	45
Maximum tapping capacity on 60 kg. steel	[mm]	M 30
Maximum tapping capacity on 200 HB. cast iron	[mm]	M 32
Morse Taper MT	[Nr.]	4
Drilling depth	[mm]	150
Feed		Manual
2 speed motor power	[HP]	1,8 / 3,2
Transmission		Mechanical variator
Number of speeds		Variable
Speed range with motor 750/1500 rpm 50 Hz 3Ph.	[rpm]	80 - 1.170
Table dimensions (WxL)	[mm]	400 x 420
Column diameter	[mm]	125
Distance from spindle centre to column face	[mm]	300
Distance spindle-table	[mm]	Min. 150 / Max. 950
Distance spindle-base	[mm]	1.310
Net weight	[Kg]	295
Gross weight with packing	[Kg]	345
Packing volume	[m³]	1,52

IZA-40



MGI: Rotating and tilting table

R: Coolant

MGI+R: Rotating and tilting table + Coolant



ø 40 mm M 30 1,8/3,2 CV MT 4 150 mm 125 mm 300 mm

|| STANDARD EQUIPMENT

- Depth scale and adjustable depth stop
- Automatic tool ejector
- Low voltage electric equipment
- Security microswitch on cover
- Emergency STOP push button
- Spindle reversing switch
- Electric equipment integrated on machine's head
- Safety drill guard with microswitch
- Table with "T" slots
- "CE" mark

|| OPTIONAL EQUIPMENT

- Worklight
- Machined base with coolant tank
- Automatic feed reversing system for tapping
- Rotating and tilting table



Maximum drilling capacity on 60 kg. steel	[ø mm]	40
Maximum drilling capacity on 200 HB. cast iron	[ø mm]	45
Maximum tapping capacity on 60 kg. steel	[mm]	M 30
Maximum tapping capacity on 200 HB. cast iron	[mm]	M 32
Morse Taper MT	[Nr.]	4
Drilling depth	[mm]	150
Feed		Automatic
Nr. and range of automatic feeds	[mm/rev.]	(2) 0,10 - 0,20
2 speed motor power	[HP]	1,8 / 3,2
Transmission		Mechanical variator
Number of speeds		Variable
Speed range with motor 750/1500 rpm 50 Hz 3Ph.	[rpm]	80 - 1.170
Table dimensions (WxL)	[mm]	400 x 420
Column diameter	[mm]	125
Distance from spindle centre to column face	[mm]	300
Distance spindle-table	[mm]	Min. 150 / Max. 950
Distance spindle-base	[mm]	1.310
Net weight	[Kg]	295
Gross weight with packing	[Kg]	345
Packing volume	[m³]	1,52

IXA-40



MGI: Rotating and tilting table

R: Coolant

MGI+R: Rotating and tilting table + Coolant



ø 40 mm



M 30



3CV



MT 4



150 mm



125 mm



300 mm

|| STANDARD EQUIPMENT

- Depth scale and adjustable depth stop
- Automatic tool ejector
- Low voltage electric equipment
- Thermomagnetic switch
- Emergency STOP push button
- Spindle reversing switch
- Electric equipment integrated on machine's head
- Safety drill guard with microswitch
- Table with "T" slots
- "CE" mark

|| OPTIONAL EQUIPMENT

- Worklight
- Machined base with coolant tank
- Automatic feed reversing system for tapping
- Rotating and tilting table

Maximum drilling capacity on 60 kg. steel	[ø mm]	40
Maximum drilling capacity on 200 HB. cast iron	[ø mm]	44
Maximum tapping capacity on 60 kg. steel	[mm]	M 30
Maximum tapping capacity on 200 HB. cast iron	[mm]	M 32
Morse Taper MT	[Nr.]	4
Drilling depth	[mm]	150
Nr. and range of automatic feeds	[mm/rev.]	(3) 0,10 - 0,20 - 0,30
Feed		Automatic
Motor power	[HP]	3
Transmission		Gear box
Number of speeds		9
Speed range with motor 1500 rpm 50 Hz 3Ph.	[rpm]	132-194-277-319-466-666-883-1296-1852
Table dimensions (WxL)	[mm]	400 x 420
Column diameter	[mm]	125
Distance from spindle centre to column face	[mm]	300
Distance spindle-table	[mm]	Min. 90 / Max. 890
Distance spindle-base	[mm]	1.250
Net weight	[Kg]	400
Gross weight with packing	[Kg]	450
Packing volume	[m³]	1,52

IXA-50



R: Coolant



ø 50 mm M 35 4 CV MT 4 180 mm 150 mm 350 mm

|| STANDARD EQUIPMENT

- Rotating and tilting table
- Automatic tool ejector
- Low voltage electric equipment
- Thermomagnetic switch
- Emergency STOP push button
- Spindle reversing switch
- Electric equipment integrated on machine's head
- Safety drill guard with microswitch
- Table with "T" slots
- "CE" mark

|| OPTIONAL EQUIPMENT

- Worklight
- Machined base with coolant tank
- Automatic feed reversing system for tapping



Maximum drilling capacity on 60 kg. steel	[ø mm]	50
Maximum drilling capacity on 200 HB. cast iron	[ø mm]	54
Maximum tapping capacity on 60 kg. steel	[mm]	M 35
Maximum tapping capacity on 200 HB. cast iron	[mm]	M 38
Morse Taper MT	[Nr.]	4
Drilling depth	[mm]	180
Nr. and range of automatic feeds	[mm/rev.]	(3) 0,10 - 0,20 - 0,30
Feed		Automatic
Motor power	[HP]	4
Transmission		Gear box
Number of speeds		9
Speed range with motor 1500 rpm 50 Hz 3Ph.	[rpm]	132-194-277-319-466-666-883-1296-1852
Table dimensions (WxL)	[mm]	480 x 480
Column diameter	[mm]	150
Distance from spindle centre to column face	[mm]	350
Distance spindle-table	[mm]	Min. 80 / Max. 880
Distance spindle-base	[mm]	1.225
Net weight	[Kg]	490
Gross weight with packing	[Kg]	540
Packing volume	[m³]	1,52

BATTERIES

Round column drills

An ample fixed work table is often interesting because:

- It offers greater convenience for the positioning of the necessary parts and elements.
- Bulky or heavy pieces can be secured to the work table.

For these cases we offer our drill batteries, machines whose construction has one overriding rule: **Flexibility**.

As well as for bulky or heavy pieces, these assemblies are very interesting for jobs in big batches where the piece must receive more than one operation as it moves from one machine head to another, receiving each operation in turn. Naturally, each machine head can be equipped differently according to the function of the operation (automatic drilling cycle, automatic tapping cycle, spotfacing, etc.)

In **IBERDRILL** we offer you an endless number of combinations so that you can set up the machine to match your needs exactly. Tables of different widths and/or lengths can be combined with one, two, three... up to six machines heads. Detailed information on the different sizes of table and number of machine heads can be found on pages 47-49



SERIES

EK



18/25

T



25

Z



32

Z



34/40

X



32

X



34/40

A



40

B



40

C



40/50

A



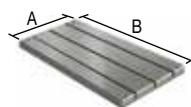
50

B



50

Drill with fixed table and rise and falling head

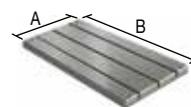


A x B

390 x 520



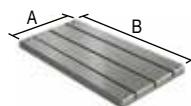
Dimensions in mm



A x B

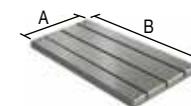
600 x 600

Drill with extralarge fixed table and rise and falling head



A x B

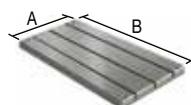
390 x 1040
390 x 1560
390 x 2080
390 x 2600
390 x 3120



A x B

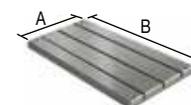
600 x 1200
600 x 2000
600 x 2680
600 x 3280
600 x 3880

Drill batteries 2 to 6 headstocks



A x B

☞ 390 x 1040
☞☞ 390 x 1560
☞☞☞ 390 x 2080
☞☞☞☞ 390 x 2600
☞☞☞☞☞ 390 x 3120



A x B

600 x 1200
600 x 2000
600 x 2680
600 x 3280
600 x 3880

BATTERIES

Prismatic column drills

These assemblies are extremely interesting in jobs of long production series where the piece undergoes more than one operation, moving from one machine head to another, receiving each operation in turn. Naturally, each machine head can be equipped differently according to the function of the operation (automatic drilling cycle, automatic tapping cycle, spotfacing, etc.). In many cases, these solutions are much more productive than machines such as machining centres and at a much lower cost.





BP-50 with extralarge table of 400 x 1500 mm. for the drilling of rods using a multi-spindle drilling head arranged in a line.



EBP-70 STANDARD with PMC pendent control panel.

AVAILABLE TABLES

EBP-50

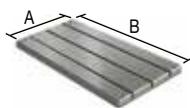
EBP-70

A x B

A x B

600 x 800
600 x 1400
600 x 2080
600 x 2680

600 x 1040
600 x 1840
600 x 2640
600 x 3440



Dimensions in mm.



4BP-40 drill battery with a 400 x 2050 mm. worktable supplied to a subcontractor of the railway industry.

SPECIAL CONSTRUCTIONS OF ROUND COLUMN



Simultaneous drilling of 76 holes in a paddle pallet.



2 Headstock drill battery (drill/tap by means of master guide spindle and nut set) for automation hinge.

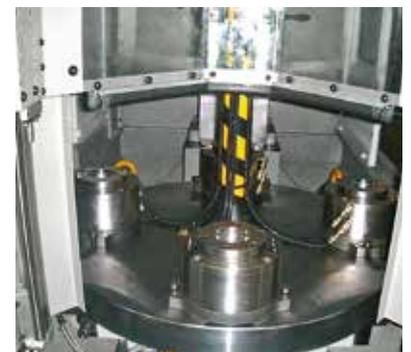
SPECIAL CONSTRUCTIONS OF PRISMATIC COLUMN



Pneumatic self-centering 3 jaw chuck with synchronized open/close cycle.



2 Headstock drill battery including full guarding, automatic doors, working area division, synchronized clamping tools, automatic chip conveyor and outside control panel.



4 Positions rotating table for circular drill battery with synchronized hydraulic clamping tools.

Our experience comes from the manufacturing of hundreds of machines, hand in hand with our clients, carrying out in practice projects of "shared engineering": responding to the problems and needs that the client has with solutions that our experience tells us are the most appropriate. This sharing of needs and experience has led to ingenious solutions and machines.

Numerous applications of our machines are to be found in the automobile components sector, manufacturing of valves, flanges, etc., providing solutions for productivity and cost machine/piece which are unbeatable even by the most sophisticated numerical control machines.



Hydraulic self-centering clamping tools for automation hinge.



Drill with rotating head over double table base. The back lower table allows working on big pieces.



4 Positions circular drill battery:

- Position 1: loading with automatic regulation of the piece length.
- Position 2: drilling operation.
- Position 3: tapping operation.
- Position 4: automatic ejection of the pieces to the basket.



Multi-spindle headstock drilling detail of car handwheels.

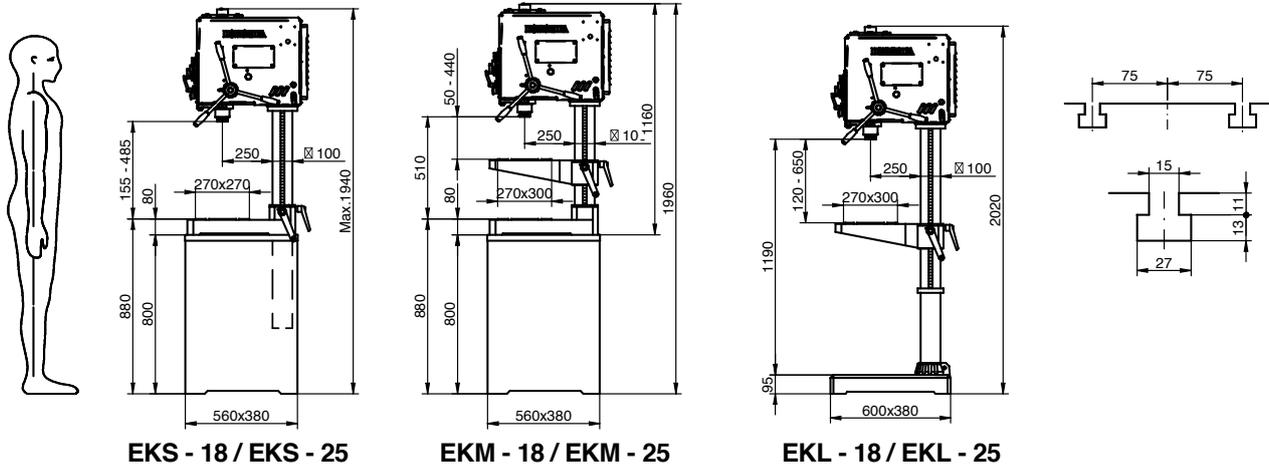


Multi-spindle headstock drilling of car handwheels, under strict technical and security standards.

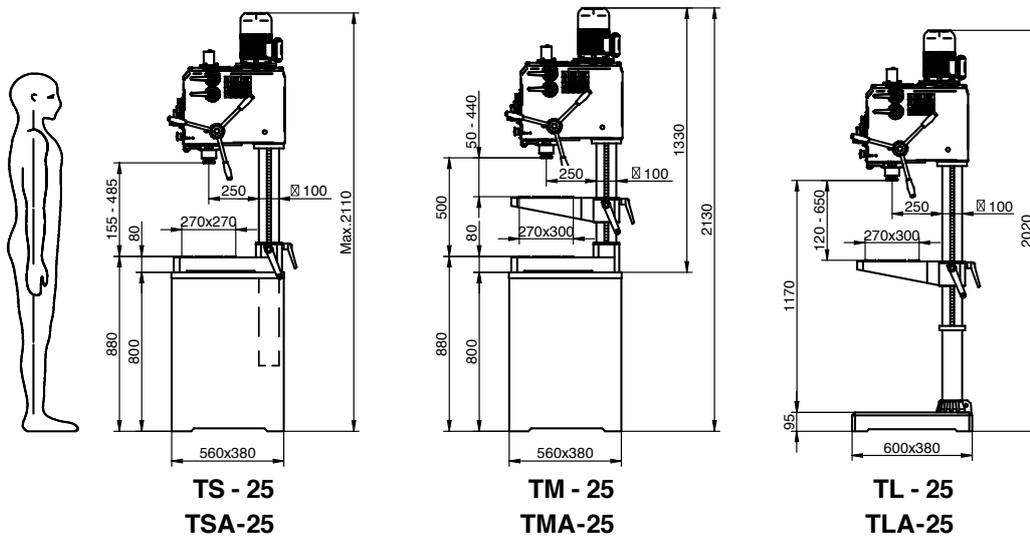
DIMENSIONS

Round column

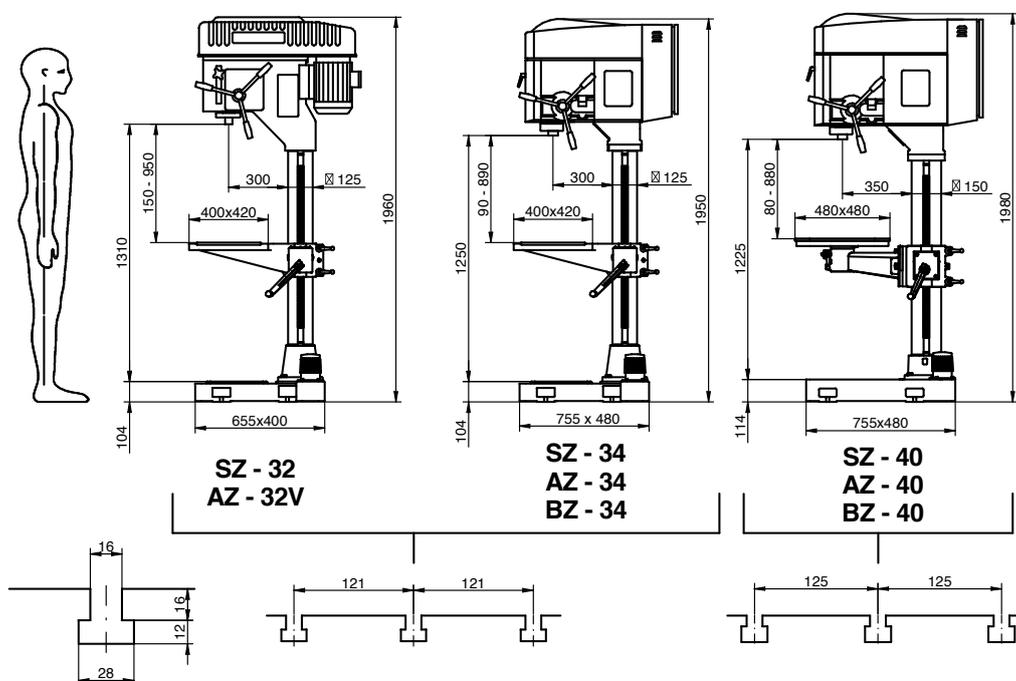
EK SERIES



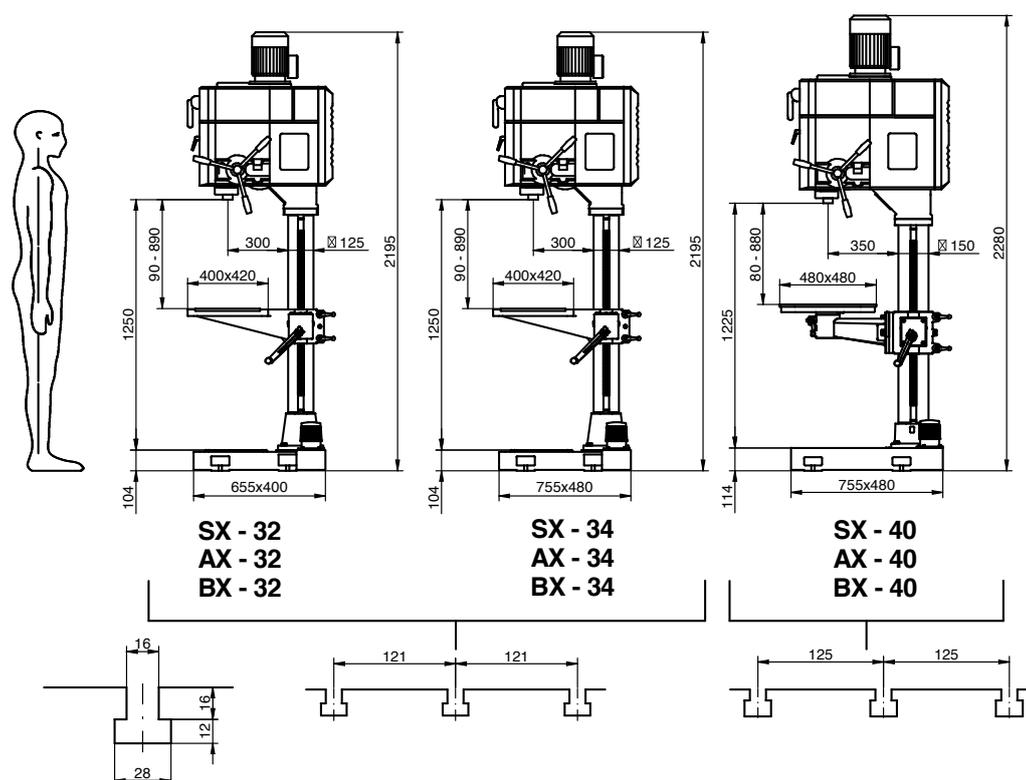
T SERIES



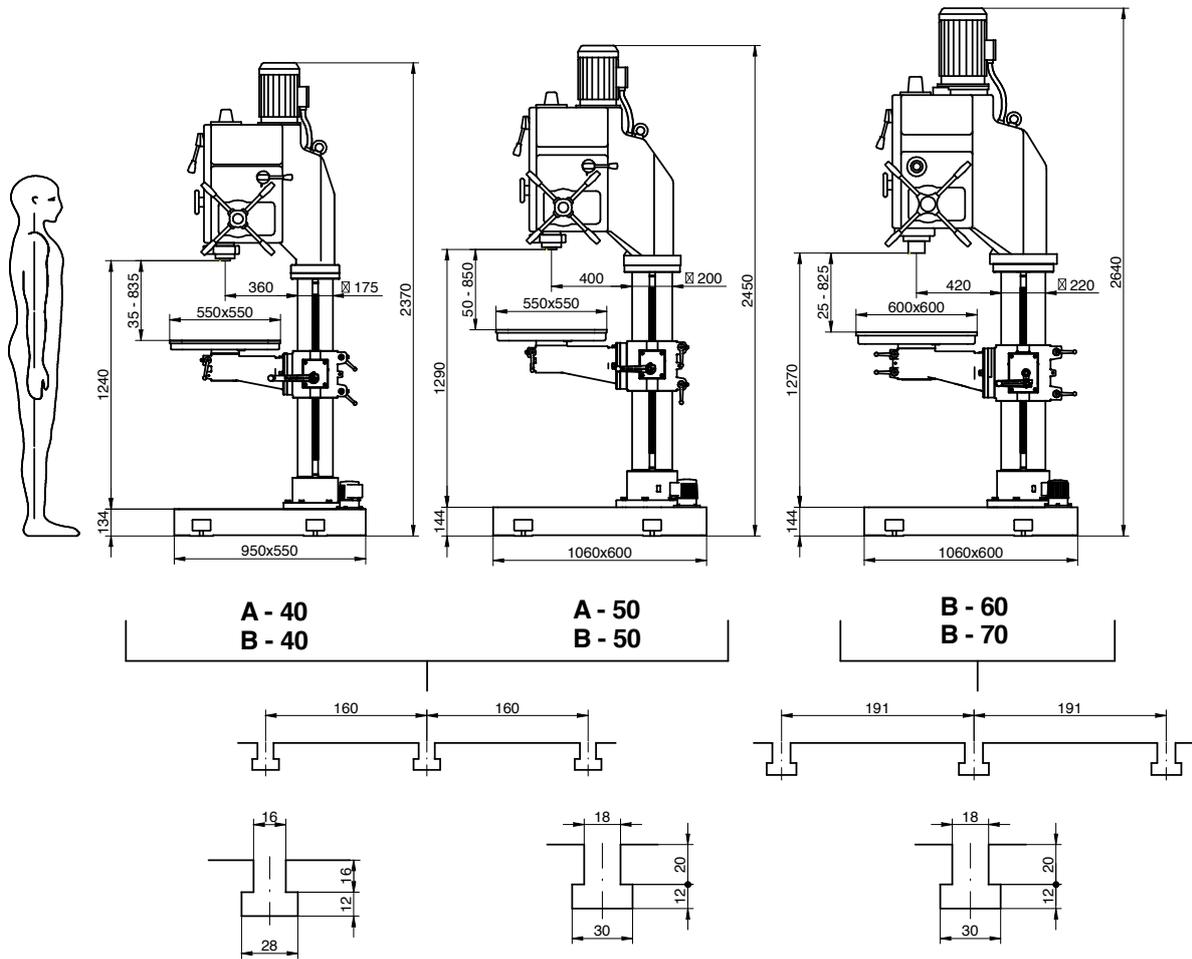
Z SERIES



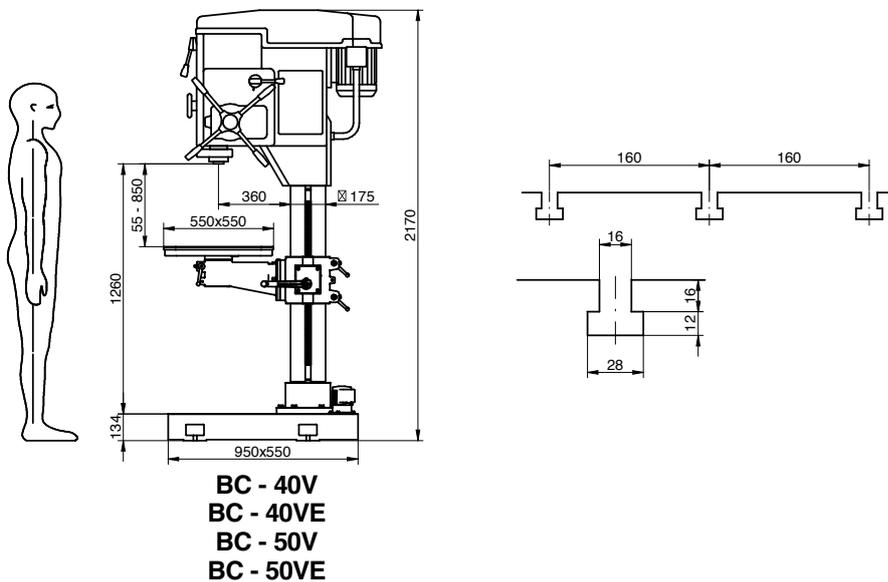
X SERIES



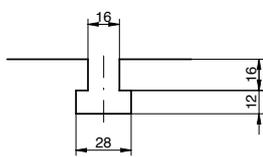
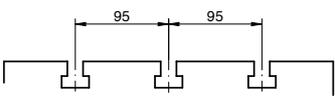
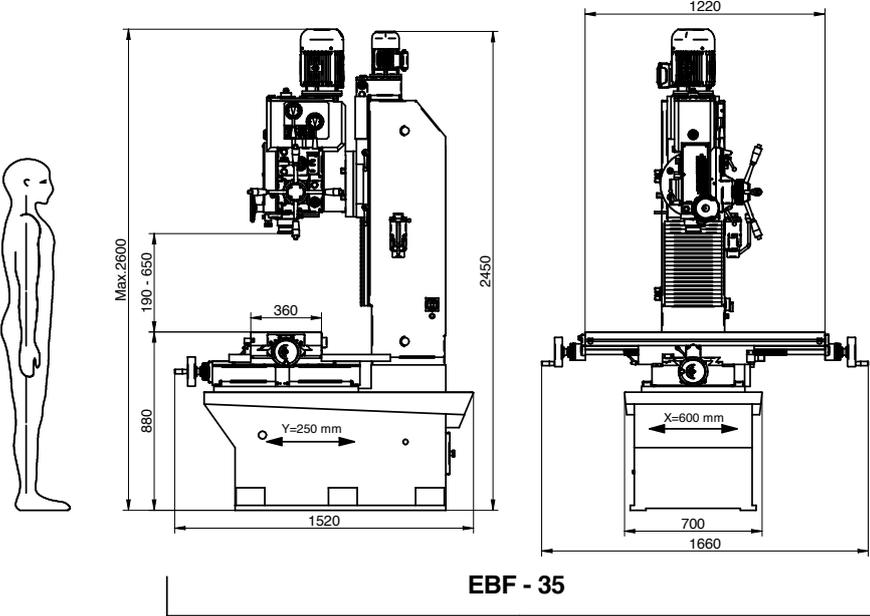
A&B SERIES



C SERIES



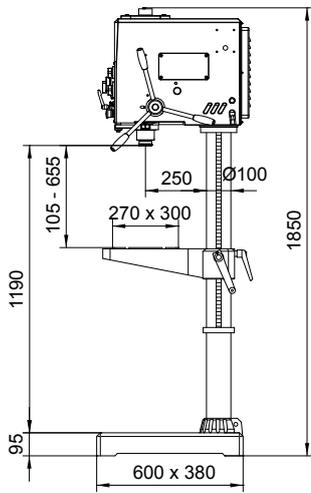
F SERIES



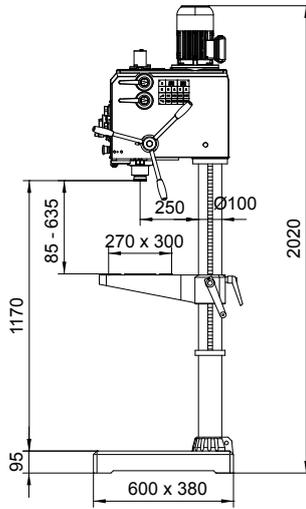
DIMENSIONS

Iberdrill Factory

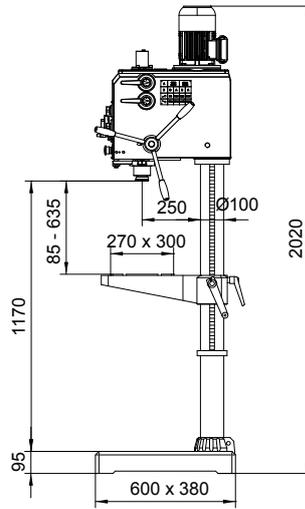
IZ 32



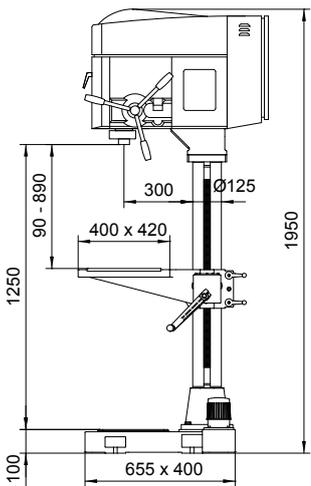
IX 32



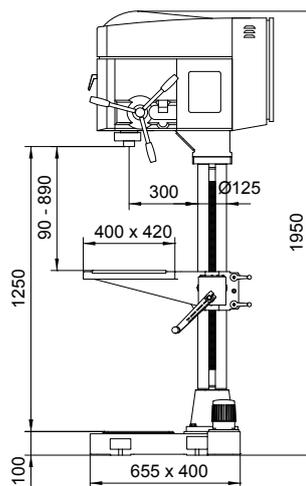
IXA 32



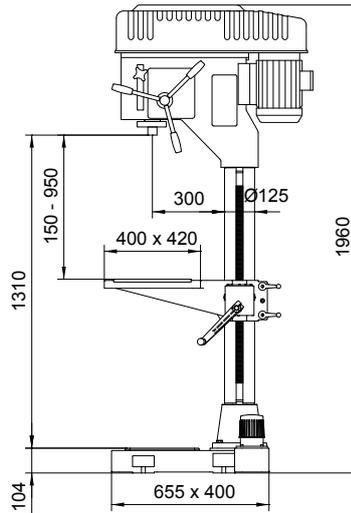
IZ 35



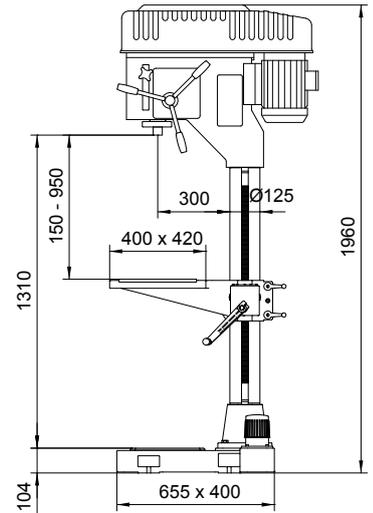
IZA 35



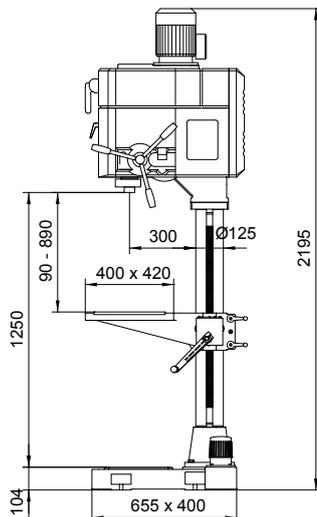
IZ 40



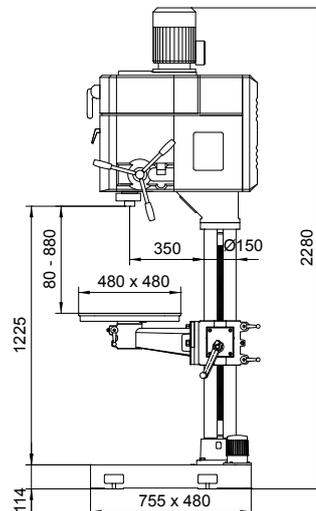
IZA 40



IXA 40



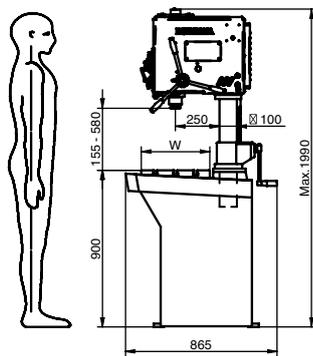
IXA 50



DIMENSIONS

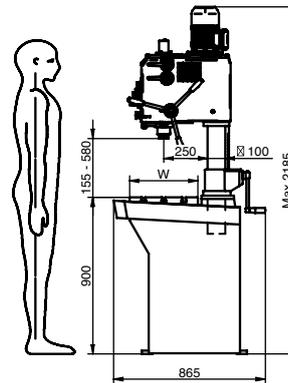
Batteries

SERIE EK



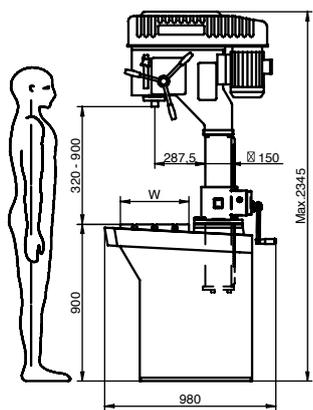
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(1...6) EKS - 25

SERIE T

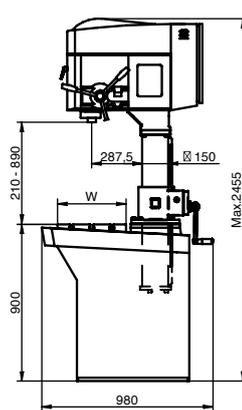


(1...6) TS - 25

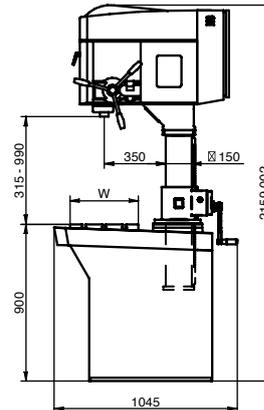
SERIE Z



(1...6) SZ - 32
(1...6) AZ - 32V

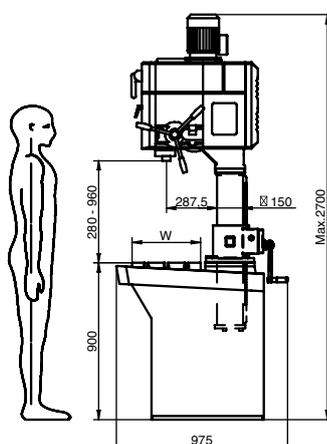


(1...6) SZ - 34
(1...6) AZ - 34
(1...6) BZ - 34

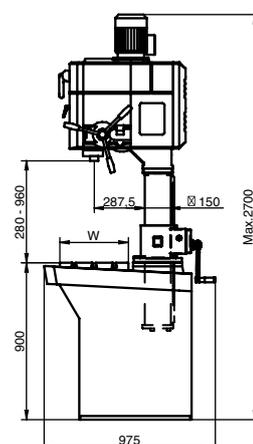


(1...6) SZ - 40
(1...6) AZ - 40
(1...6) BZ - 40

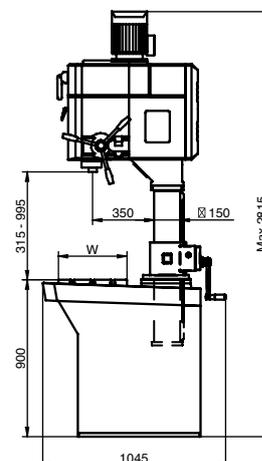
SERIE X



(1...6) SX - 32
(1...6) AX - 32

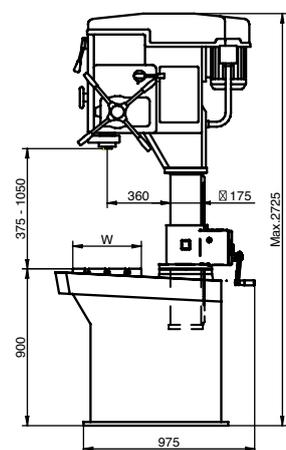


(1...6) SX - 34
(1...6) AX - 34
(1...6) BX - 34



(1...6) SX - 40
(1...6) AX - 40
(1...6) BX - 40

SERIE C

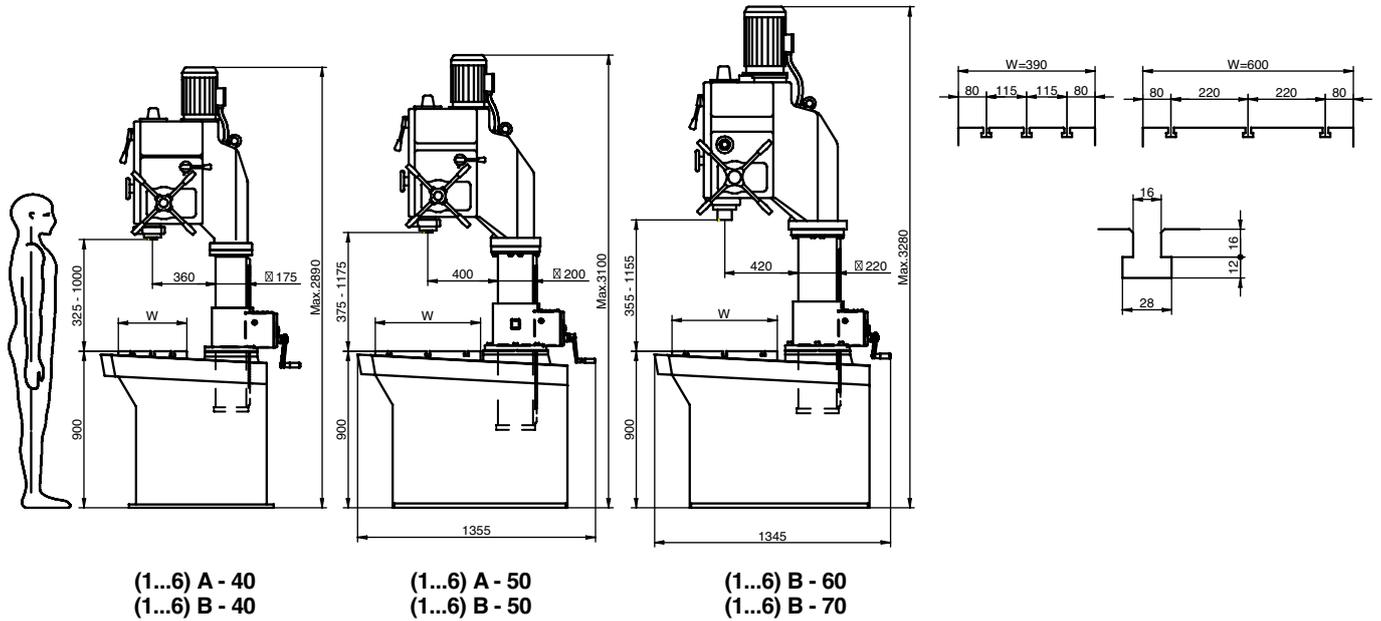


(1...6) BC - 40
(1...6) BC - 40 VE
(1...6) BC - 50
(1...6) BC - 50 VE

DIMENSIONS

Batteries

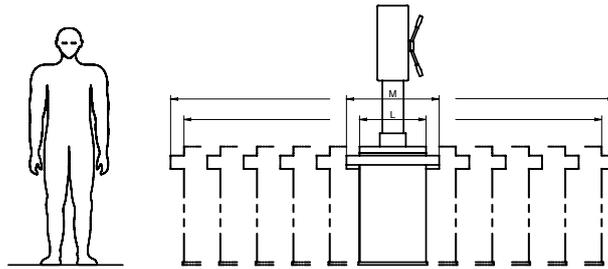
A&B SERIES



(1...6) A - 40
(1...6) B - 40

(1...6) A - 50
(1...6) B - 50

(1...6) B - 60
(1...6) B - 70



MODEL							WL	M	
1KS-18	1TS-25	1SZ-32 1AZ-32V	1SX-32 1AX-32	1SZ-34/40	1SX-34/40	1A-40 1B-40	390	520	680
1KS-25				1AZ-34/40	1AX-34/40				
1EKS-18				1BZ-34/40	1BX-34/40				
1EKS-25									

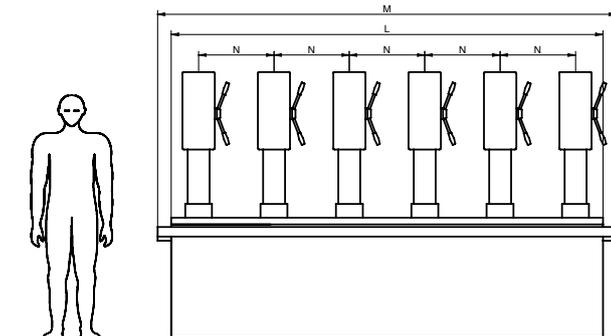
MODEL			WL	M
1A-50	1B-60	1B-70	600	800

Optional tables

Optional tables

MODEL							WL	M	
1KS-18 1KS-25 1EKS-18 1EKS-25	1TS-25	1SZ-32 1AZ-32V	1SX-32 1AX-32	1SZ-34/40 1AZ-34/40 1BZ-34/40	1SX-34/40 1AX-34/40 1BX-34/40	1A-40 1B-40	390	1040	1200
							390	1560	1720
							390	2080	2240
							390	2600	2760
							390	3120	3280

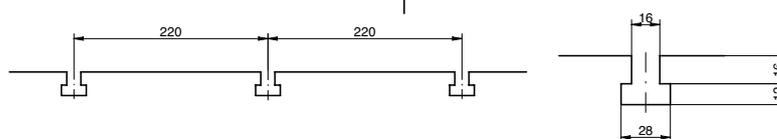
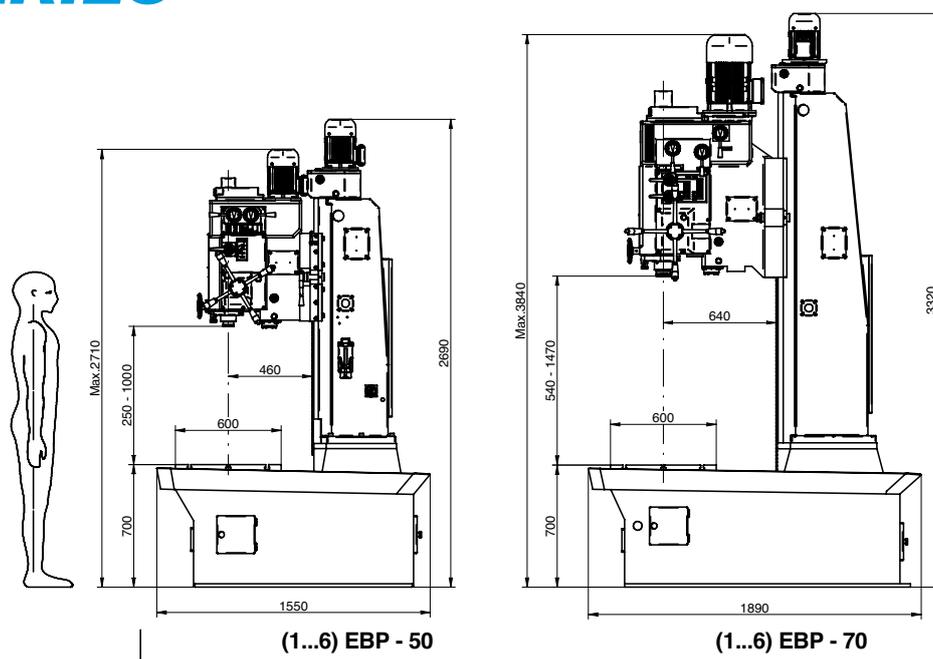
MODEL			WL	M
1A-50 1B-50	1B-60	1B-70	600	1400
			600	2000
			600	2680
			600	3280
			600	3880



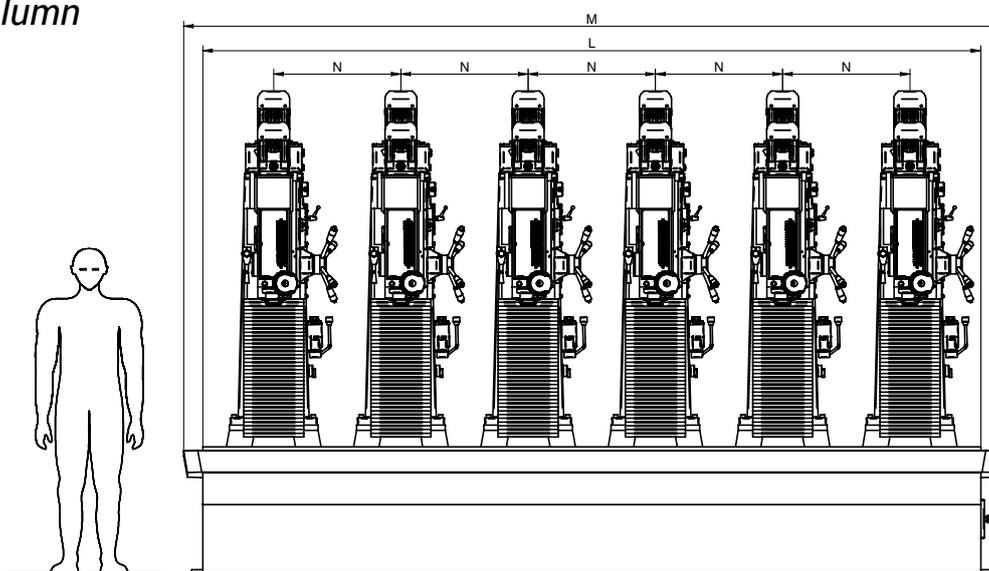
MODEL							WL	MN		
S-18	2TS-25	2SZ-32 2AZ-32V	2SX-32 2AX-32	2SZ-34/40	2SX-34/40	2A-40 2B-40	390	1040	1200	550
2KS-25				2AZ-34/40	2AX-34/40					
2EKS-18				2BZ-34/40	2BX-34/40					
3KS-18	3TS-25	3SZ-32 3AZ-32V	3SX-32 3AX-32	3SZ-34/40	3SX-34/40	3A-40 3B-40	390	1560	1720	550
3KS-25				3AZ-34/40	3AX-34/40					
3EKS-18				3BZ-34/40	3BX-34/40					
4KS-18	4TS-25	4SZ-32 4AZ-32V	4SX-32 4AX-32	4SZ-34/40	4SX-34/40	4A-40 4B-40	390	2080	2240	550
4KS-25				4AZ-34/40	4AX-34/40					
4EKS-18				4BZ-34/40	4BX-34/40					
5KS-18	5TS-25	5SZ-32 5AZ-32V	5SX-32 5AX-32	5SZ-34/40	5SX-34/40	5A-40 5B-40	390	2600	2760	550
5KS-25				5AZ-34/40	5AX-34/40					
5EKS-18				5BZ-34/40	5BX-34/40					
6KS-18	6TS-25	6SZ-32 6AZ-32V	6SX-32 6AX-32	6SZ-34/40	6SX-34/40	6A-40 6B-40	390	3120	3280	550
6KS-25				6AZ-34/40	6AX-34/40					
6EKS-18				6BZ-34/40	6BX-34/40					

MODEL		WL	MN
2A-50	2B-60	600	1400
2B-50	2B-70		
3A-50	3B-60	600	2000
3B-50	3B-70		
4A-50	4B-60	600	2680
4B-50	4B-70		
5A-50	5B-60	600	3120
5B-50	5B-70		
6A-50	6B-60	600	3720
6B-50	6B-70		

P SERIES



Prismatic Column



MODEL	LM	N	
EBP-50	800	1010	-
2EBP-50	1400	1610	700
3EBP-50	2080	2290	700
4EBP-50	2680	2890	700
5EBP-50	3480	3690	700
6EBP-50	4080	4290	700

MODEL	LM	N	
EBP-70	1040	1290	-
2EBP-70	1840	2090	800
3EBP-70	2640	2890	800
4EBP-70	3440	3690	800
5EBP-70	4160	4410	800
6EBP-70	5360	5610	800

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